وزارة التّليم العالي والبحث العلمي جامعة الفرات الاوسط التّقنية المعهر التّقني كربلاء قسم تقنيات ألمحاسبة!

Educational Satchel
الحقيبة التقايميه

## Cost Accounting

محاسبة الكلفة

## Accounting Techniques Department قّم تّقنيات المحاسبة <br> Second Class <br> الصف الثاني

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سيكون الطالب بعد نهاية المحاضر ات قادر ا على ان: 1- يتعرف على محاسبة الكلفة ومزاياها وعلاقتها مع الما الحاسبة المالية والمحاسبة الادارية.
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3- 3- معرفة كل ما يتعلق بالرقابة على عنصر المواد من وظائف و التي تتعلق بعطلية الشراء والصرف وتسعير المواد الصـادرة والقيود الخاصة بها وكذلك مستويات الخزين.
4- معرفة كل ما يتعلق بالرقابة على عنصر الاجور وعملية احتسابها وطرق احتسابها و القيود الخاصـة بها بالـيا 5- معرفةّ كل ما يتعقق بالرقابة على عنصر النفقات العامة وطرق توزيعها وتحميلها على مر اكز الكاف. 6- معرفة كيفية اعداد قو ائم النكاليف والطرق المستخدمة في اعدادها. 7 انتاجي و القيود الخاصة بها بال 8- معرفة كل ما يتعلق بالمراحل الانتاجية وكيفية احتساب تكاليف كل مرحلة والقيود الخاصة بها.

## What is Cost Accounting <br> ما المقصود بمحاسبة الكلفة

There are several definitions of cost accounting, we can know them :
Cost accounting is the process of collecting and interpreting information to determine how an organization earns and uses funds.
Or cost accounting is a process of assigning costs to cost objects that typically include a company's products, services, and any other activities that involve the company.
Or cost accounting is a process of collecting, analyzing, summarizing and evaluating various alternative courses of action. Its goal is to advise the management on the most appropriate course of action based on the cost efficiency and capability.

يكن تعريف محاسبة التكاليف:
محاسبة التكاليف هي عملية جمع المعلومات وتفسير ها لتحديد كيفية كسب المؤسسة للامو ال و استخذامها. أو محاسبة النكاليف هي عطلية تيعين التكاليف لعناصر التكلفة التي تتضمن عادةً منتجات الثركة وخدماتها وأي أنشطة أخرى تتضمن الشركة.
أو محاسبة النكاليف هي عطية جمع وتحليل وتلخيصو نتقيبم مختالف طرق العمل البيلة. هدفها هو تقديم المشورة للإدارة بشأن أنسبمسار (اكثر طريقة ملانئمة للعمل) بناءً على كفاءة وقابلية النكلفة.

## Advantages of cost accounting:

There are multiple advantages to using cost accounting
1- provide vastly more actionable information than the financial statements produced through financial accounting.
2- Determine where a company is spending its money, how much it earns, and where money is being lost.
3- Determine the cost of the product and thus determine the selling price.
4- Cost reduction and ascertaining the profit of each activity.
5- Provide detailed cost information that management needs to control current operations, make decisions and plan for the future.
مز ايا (الفو ائد) محاسبة التكاليف:
1- توفير معلومات أكثر قابلية للتنفيذ من البيانات المالية المنتجة من خلال المحاسبا ولاية المالية.
2- تحديد أين تنفق الشركة أمو الها ، وكم تكسب ، و أين تضيع الأمو ال.
5- توفبر معلومات مفصلة عن التكلفة التي تحتاجها الإدارة من اجل الرقابة على العمليات الحالية و اتخاذ
القرارات و التخطيط للمستقبل.
the relationship between financial and management accounting to cost accounting

## 1. Meaning-

a. Cost Accounting is the process of accounting for costs, from the very starting till the end of the reporting period. Reports are prepared at the end of the period in order to ascertain where the cost can be reduced or controlled.
b. Management Accounting refers to the application of the accounting principles and financial management to create, protect, preserve and increase the value of an organization for its stakeholders.
c. Financial Accounting is the art of recording, classifying, and summarizing the monetary transactions and events in a manner useful for the stakeholders to interpret the results thereof.
2. Objective-
a. Cost Accounting basically records the cost of producing a product or providing a service in which the business primarily deals.
b. Management Accounting is performed in order to help the management make decisions by providing the relevant information.
c. Financial Accounting is undertaken to prepare Profit and Loss Account and Balance Sheet for presentation to shareholders and other external users.
3. Recording of Data -
a. In Cost Accounting, data is recorded using both, past and present figures.
b. Management Accounting focuses on the projection of data for the future.
c. Financial Accounting records Historical data.
4. Rules and Regulations -
a. Cost Accounting follows certain principles and procedures for recording costs.
b. Management Accounting does not follow any specific rules and regulations.
c. Financial Accounting follows Accounting Principles, Accounting Standards and Financial Accounting Standards.

ما هي العلاقة بين المحاسبة المالية والإدارية ومحاسبة التكاليف؟
أ. محاسبة النكاليف هي عطلية المحاسبة عن التكاليف ، من البداية وحتى نهاية فترة النقرير. يتم إعداد التقارير في نهاية الفترة للتأكد من إمكانية خفض التكلفة أو التحكم فيها. ب. تثبير المحاسبة الإدارية إلى تطبيق مبادئ المحاسبة والإدارة المالية لإنشاء وحماية وحفظ وزيادة قيمة المنظمة لأصحاب المصلحة فيها. ج. الدحاسبة المالية هي فن تسجيل وتصنيف وتلخيص المعاملات والأحداث النقدية بطريقة مفبدة لأصحاب المصلحة لتفسبر نتائجها. 2. الهـفـ

أ. تسجل محاسبة التكاليف بشكل أساسي تكلفة إنتاج منتج أو تقديم خدمة تتعامل فيها الأعمال ب. يتم تتفيذ المحاسبة الإدارية لمساعدة الإدارة على اتخاذ القرارات من خلال نوفير المعلومات ذات الصلة. ج. يتم إجراء الدحاسبة المالية لإعداد حساب الربح والخسارة والميزانية العمومية للعرض على الآساهمين والمستخدمين الخارجيين الآخرين.
3. تسجيل البيانات -

أ. في محاسبة التكاليف ، يتم تسجيل البيانات باستخدام كل من الأرقام السابقة والحالية. ج. تركز المحاسبة الإدارية على إسقاط البيانات للمستقبل. ج. سجلات المحاسبة المالية البيانات التاريخية. 4. القواعد واللوائح

أ. تتبع محاسبة النكاليف مبادئ وإجراءات معينة للنسجيل التكاليف. ب. لا تتبع المحاسبة الإدارية أي قواعد وأنظمة محددة. ج. تتبع المحاسبة المالية مبادئ المحاسبة ومعايير المحاسبة ومعايير المحاسبة المالية.

## the difference between cost, expense and loss

In accounting, though all three words that is cost, expense and loss represents outflow of funds from the company to outside world, however there is a difference in the manner in which the outflow of funds or cash happens.

Cost is a resources given up in exchange for some goods and services, includes both expired and deferred cost, Expired cost is the cost that has been already incurred, while deferred cost is one which has been incurred but its economic benefit is not received, such as prepaid expense or expenditure on research and development are some of the examples of deferred cost.

An expense includes only expired cost which is used up in earning revenues in a company's main operations. In other words it is a cost with a matching economic benefit during a particular period, such advertising and rent etc....

While A loss is defined as "an amount of money lost by a company." This can be in the form of revenue, assets, or even customers, Hence loss is outflow of funds without any matching economic benefit.

ما الفرق بين النكلفة و المصرو فات والخسارة؟
 الأمو ال من الشركة إلى العالم الخارجي ، إلا أن هنالك اختلافًا في الطريقة اللتي يحدث بها تدفق الأمو ال أو النقد

النكلفة هي مو ارد تم التخلي عنها مقابل بعض السلع و الخدمات ، و وتشمل كلاً من التكالفة المنتهية الصالاحية
 التكلفة التي تم تكبدها ولكن لم ينم اسنالام منافعها الاقتصادية ، مثل المصروفات المات المدفو عة مقدمًا أو نفقات على البحث و التطوير هي بعض أمثلّة النكافة المؤجلة.

تتضمن المصروفات التكلفة المستنفذة فقط والتي يتم استخدامها في كسب الإير ادات في العمليات الرئيسية للشركة. بعبارة أخرى ، إنها تكلفة ذات فائدة اقتصـادية (مماثلة) منسجمة معها خلال فترة معينة ، مثل الإل الإعالن والإيجار وما إلى ذلكـ

بينما يتت تعريف الخسارة على أنها "مبلغ من المال تضيعه الشركة". يمكن أن يكون هذا في شكل إير ادات أو أصول أو حتى عملاء ، و بالتالي فان الخسارة هي تدفق الأمو ال دون أي فائدة اقتصـادية (مماثلة) منسجمة

## Elements of cost

The elements of cost are: 1. Materials 2. Labor, 3. Expenses and Overheads

1. Materials: "The material cost is the cost of commodities supplied to an undertaking" Materials cost is of two types:
(a) Direct materials cost, and
(b) Indirect materials cost.
(a) Direct Materials Cost:

Direct material cost is "The cost of materials entering into and becoming constituent elements of a product or saleable service". Thus, materials which can be identified with units of output or service are known as direct materials.
Cotton used in production of cloth, leather used in the case of production of leather goods and lime in the production of chalk, etc., are the
examples of direct materials. Any materials purchased and used for a specific job are also direct materials.
(b) Indirect Materials Cost:
"Materials used for the product other than the direct materials are called indirect materials. In other words, materials cost which cannot be identified with a specific product, job, process is known as indirect material cost.
Small tools, stationery used in works, office stationery, advertising posters, and materials used in maintenance of plant and machinery are a few examples of indirect materials.

> عناصر النتاصر التكلفة هي: 1. الموادة 2. العمالة ، 3. المصاريف و

1. المو اد: "تكلفة المواد هي تكلفة السلع الموردة إلى تعهد" تكلفة المو اد من نو عين: (أ) تكلفة المواد المباشرة ، و
(ب) تكلفة المواد غير المبانشرة. (أ) نكلفة المو اد المباشرة:
تكالفة المواد المباشرة هي "تكلفة المو اد التي تدخل وتصبح عناصر مكونة لمنتج أو خلمة قابلة للبيع". وبالتالي ، فإن المواد التيّي يككن تحديد ها بوحدات الإنتاج أو الخدمة تُعرف بالمواد اد المباشرة. القطن المستخدم في إنتاج القماش ، والجلود المستخدمة في حالة إنتاج المصنو عات الجلادية والجير في إنتاج الطباثشير ، وما إلى ذلك ، هي أمنلة على المواد المباشرة. أي مواد يتم شر اؤ ها واستخذامها لوظيفة معينة هي أيضًا مواد مباشرة.
(ب) تكلفة الهواد غبر المباشرة:
"المواد المستخمة للمنتج بخلاف المو اد المباشرة تسمى المواد غير المباشُرة. بمعنى آخر ، تُعرف تكلفة الهو اد التي لا يككن تحديدها بمنتج معين أو وظيفة أو عملية باسم تكلفة المواد غبر المباشرة. الأدوات الصّغيرة ، والقرطاسية المستخيمة في الأعمال ، و القر طاسية المكتبية ، والملصقات الإعلانية ، و المو اد الستنذمة في صيانة المصانع والآلات هي أمثلة قلبلة على المواد غير المباشرة.

## 2. Labor:

Labor is the remuneration paid for physical or mental effort expended in production and distribution.
"The labor cost is the cost of remuneration (wages, salaries, commissions, bonus, etc.) of the employees of an undertaking"
Labor cost is also divided into direct and indirect portions:
(a) Direct Labor Cost:

It is also called 'Direct-wages'. Direct labor cost is the cost of labor directly engaged in production operations. E.g., workmen engaged in assembling parts, carpenters engaged in furniture making, etc.
(b) Indirect Labor Cost:
indirect labor cost is the remuneration paid for labor engaged to help the production operations, e.g., inspectors, watchmen, sweepers, store
keepers, etc. The remuneration paid to these persons cannot be traced to a job, process or production order. The labour costs of idle time, overtime, holidays, etc., are also taken as indirect costs. Similarly, clerical and managerial staff, salesmen, distribution employees are also included in the orbit of 'indirect labour'.

2
العمل هو الأجر الذي يُفـع مقابل الجهِ البدني أو العقلي المنفق في الإنتاجو التوزيع.

الشركة"
تنقسم تكافة العمالة أيضًا إلى أجزاء مباشرة و غير مباشرة: (أ) تكالفة العمالة المباشرة:
ويسمى أيضًا "الأجور المباشرة". تكلفة العمالة المباشرة هي تكلفة العمالة المشاركة مباشرة في عمليات الإنتاج. على سبيل المثال ، العمال المنخرطون في تجميع الآجزاء ، و النجارون العالملون في صناعة الأثاث
(ب) تكلفة العمالة غبر المباشرة: تكلفة العمالة غير المباشرة هي الأجر الذي يتم دفعه مقابل العمالة المستخمة لمساعدة عطليات الإنتاج ، على

سبيل المثال ، المفتشنون ، والحراس ، وعمال النظافة ، وحافظو المناجر ،وما إلى ذلكـ لا يمكن إلرجاع المكافأة المدفو عة لهؤلاء الأشخاص إلى وظيفة أو عملية أو أمر إنتناج. تكاليف العمالة لوقت الخمول ، والعمل
 الموظفين الكتابيينو الإداريين والباعة وموظفي اللتوزيع في مدار "العمل غير المباشر ".

## 3.Expenses:

Expenditure other than material and labor is the third element of cost. It is defined as- "The cost of service provided to an undertaking and the notional cost of the use of owned assets".

## Expenses are of two types:

(a) Direct expenses, and
(b) Indirect expenses.
(a) Direct Expenses:

These are the expenses which can be directly identified with a unit of output, job, process or operation. They are specifically incurred for a job, or unit or process and in no way they are connected with other jobs or processes. The direct expenses are also known as chargeable expenses.
examples are Cost of special patterns, designs or plans for a particular job or work order, etc.
(b) Indirect Expenses:

Indirect expenses are expenses other than indirect material and indirect labor, which cannot be directly identified with units of output, job, process or operation. These expenses are incurred commonly for jobs
and processes. E.g., rent, power, lighting, depreciation, bank charges, advertising, etc.

3- المصروفات:
النفقات بخلاف المو اد و العمالة هي العنصر الثالث للتكالفة. يتم تعريفه كـ "تكلفة الخدمة المقدمة إلى تعهر و التككلفة الافتر اضبة لاستخدام الأصول المملوكة". المصروفات نو عان: (أ) المصـاريف المباشرة ، و ورئر (ب) المصـاريف غبر المبانشرة. (أ) المصـاريف المبانشرة: هذه هي النفقات التي يككن تحديدها بشكل مبانشر مع وحدة الإنتاج أو الوظيفة أو العملية أو العملية. يتم تكبد ها بشكل خاص لوظيفة أو وحدة أو عملية ولا نرتبطبِّي شكل من الأشكال بوظائف أو عمليات أخرى. تُعرف المصاريف المبانرة أيضنًا بالمصروفات المحملة.
 (ب) المصاريف غبر المباشرة:
المصروفات غير المباشرة هي مصروفات أخرى غير المواد والعمالة غير المباشرة ، والتي لا يككن
 و العمليات. على سبيل المثال ، الإيجار ، الطاقة ، الإضاءة ، الاستهلالك ، الرسوم المصرفية ، الإعلان ، إلخ.

## Classification of Cost

Costs can be classified based on the following:-

1. Classification according to Nature ( materials, Labor, overhead).
2. Classification according to Functions (Production cost, Selling and distribution cost, Administration costs).
3. Classification according to traceability of product. (direct and indirect).
4. Classification according to change in volume of activity. (Fixed, Variable and Simi variable).


1- Classification according to Nature: In this type, costs are divided into Direct materials, Direct labor and overheads.
Direct materials are the raw materials that directly enter into the production of the product unit and can be traced and allocated to the product unit such as cotton, leather, wood, aluminum, iron, etc.
Direct labor cost The direct labor cost is the cost of workers who can be easily identified with the unit of production. An example of the direct labor cost the
wages of production line workers and the assembly workers on an assembly line and Selling agents commission
Overheads: It includes indirect materials, indirect wages, and other expenses which can be divided into, consumables, packing materials, and spare parts etc.. this is for the material. As for the indirect labor cost, it includes salaries, supervisors' wages, and maintenance workers' wages etc. As for other expenses, they include depreciation, rent, insurance, transportation, loading, water and electricity expenses etc.

1- التصنيف حسب الطبيعة: في هذا النوع تقسم التكاليف إلى مو اد مباشرة و عمالة مباشرة ونفقات عامة. المو اد المباشرة هي المو اد الخام التي تدخل مباشرة في إنتاجو ودة المنتج ويمكن تتبعها وتخصيصها لوحدة المنتج مثل القطن والجلود والخشب واليا والألمنيوم و الحديد ، إلخ. تكلفة العمالة المباشرة تكلفة العمالة المبانرة هي تكلفة العمال الذين يمكن التعرف عليهم بسهولة من خلال وحدة الإنتاج. مثال على نكلفة العمالة المباشرة أجور عمال خط الإنتاج و عمال التجميع في خط التجميع و عمولة وكلاء البيع النفقات العامة: وتشمل المواد غير المباشرة والأجور غبر المباشرة والمصروفات الأخرى التي يمكن تقسيمها

 الإه هلاك والإيجار و التأمين و النقلل والتحميل ومصـاريف المياه و الكهرباء و غبر ها.
2. Classification according to Functions: Classification by function involves classifying costs as production/manufacturing costs, administration costs or marketing/selling and distribution costs.
In a 'traditional' costing system for a manufacturing organization, costs are classified as follows:
Production or manufacturing costs. These are costs associated with the factory. Administration costs. These are costs associated with general office departments.
Marketing, or selling and distribution costs. These are costs associated with sales, marketing, and warehousing and transport departments.

يتضمن التصنيف حسب الوظيفة تصنيف اللنكاليف على أنها تكاليف الإنتاج/ التصنيع أو تكاليف الإدارة أو تكاليف النسويق / البيع والتوزيع.

في نظام تقاير التكاليف "التقلليدي" لمؤسسة التصنيع، يتم تصنيف التكاليف على النحو التالي: تكاليف الإنتاج أو التصنيع. هذه هي التكاليف المر تبطة بالمصنع.
 تكاليف التسويق أو البيع والتوزيع. هذه هي التكاليف المرتبطة بالمبيعات والتسويق و أقسام التخزين والنقل.
3. Classification according to traceability of product: Direct costs and indirect costs,

A direct cost is a cost that can be traced in full to the product, service, or department that is being costed.
An indirect cost (or overhead) is a cost that is incurred in the course of making a product, providing a service or running a department, but which cannot be traced directly and in full to the product, service or department.
Materials, labor costs and other expenses can be classified as either direct costs or indirect costs
Direct material costs are the costs of materials that are known to have been used in making and selling a product (or even providing a service).
Direct labor costs are the specific costs of the workforce used to make a product or provide a service. Direct labor costs are established by measuring the time taken for a job, or the time taken in 'direct production work'
Other direct expenses are those expenses that have been incurred in full as a direct consequence of making a product, or providing a service, or running a department.
Examples of indirect costs include supervisors' wages, cleaning materials and buildings insurance

التكاليف المبانرة والتكاليف غير المباشرة
النكلفة المبانشرة هي التكلفة التي يمكن تتبعها بالكامل للمنتج أو الخدمة أو القسم الذي يتم حساب تكلفته.

 يكن تصنيف المواد ونكاليف العمالة والمصروفات الأخرى إما على أنها نكاليف مباشرة أو تكاليف غبر مباشرة
تكاليف المو اد المباشرة هي تكاليف المواد التي من المعروف أنها استخدمت في صنع وبيع منتج (أو حتى تققيم خدمة).
تكاليف العمالة المبانرة هي التكاليف المحددة للقوى العاملة المستخدمة لصنع منتج أو تقدبم خدمة. يتم تحديد تكاليف العمالة المباشرة عن طريق قياس الوقت المستغرق للحصول على وظيفة ، أو الوقت المستغرق في
"عمل الإنتاج المباشر "
المصروفات المباشنرة الأخرى هي تلك المصروفات التي تم تكبد ها بالكامل كنتيجة مباشرة لصنـع منتج أو
تقدبم خذمة أو إدارة قسم.
تشمل أمثلة التكاليف غير المباشرة أجور المشرفين ومواد التتظيف وتأمين المباني
4. Classification according to change in volume of activity: Classification by behaviour, this refers to the classification of cost according to how the costs react/vary with output levels. It means, based on the activity level or the outputs produced, costs can be classified as fixed or variable.
Fixed cost - It mainly relates to time or period. It remains unchanged irrespective of volume of production like factory rent, insurance, etc
Variable cost - Variable cost directly associates with unit. It increases or decreases according to the volume of production. Direct material and direct labor are the most common examples of variable cost. It means the variable cost per unit remains constant irrespective of production of units

Semi-variable cost - Many items of expenditure are part-fixed and partvariable and hence are termed semi-fixed or semi-variable costs.

التصنيف حسب السلوك يشبر هذا إلى تصنيف النكلفةو فقًا لكيفية تفاعل / اختلاف النكاليفمع مستويات الإنتاج. و هذا يعني ، بناءً على مستوى النشاط أو الدخرجات المنتجة ، يكن تصنيف النكاليف على أنها ثابتة أو متنغيرة. الالنكلفة الثابتة - تتعلق بشكل أساسي باللوقت أو الفترة. يبقى دون تغيير بغض النظر عن حجم الإنتاج مثل إيجار المصنع و التأمين وما إلى ذلك

النككة المتغيرة - النكلفة المتغيرة مر تبطة مباشرة بالوحة. يزيد أو ينقص حسب حجم الإنتناج. المو اد المباشرة و العمالة المباشرة هي أكثر الأمثلة شيو عًا للالنكافة المتغيرة. هذا يعني أن التكلفة المتغيرة لكل وحدة تظل ثابتة بغض النظر عن إنتّاج الوحدات التككفة شبه المتغيرة - العديد من بنود الإنفاق هي جزء ثابت وجز ء متغير ، وبالتالي يطلق عليها تكاليف شبه ثابتة أو شبه متغيرة.

## Cost Centers

Cost center is a place to which costs can be traced or segregated. The cost center can be a department, a division, a responsible person, a production line or a project. Managers of cost centers are responsible for keeping their costs in line or below budget.

مركز التكلفة هو إلمكان الذي يكن تتبع النكاليف أو فصلها. يوكن أن يكون مركز التكلفة قسمًا أو شعبة
 المناطة بهم في نفس مستوى او ادنى من الكاغ المخططة.

Cost centers can be divided into:- ويمكن ان نقسم مراكز الكلف الى

- production centers. مراكز الانتناج
- production services centers. مراكز خدمات الاننتاج
- marketing services centers.مراكز خدمات النسويق
- administration services centers. مر اكز الخدمات الادارية
- finance process centers. مراكز عمليات التمويل

Examples of cost centers: the IT department, quality control department, the accounting department.
أمثلة على مر اكز النكلفة: قسم تكنولوجيا المعلومات ، وقسم مر اقبة الجودة ، وقسم الدحاسبة

Cost units:- A cost unit is a unit of a product or a service to which costs can be traced. For example, for a manufacturer of laptop computers, a cost unit would be a laptop. For a bus company, a cost unit could be a bus journey.

The unit of cost is determined for:
-Work out the cost of providing product or service
-Work out the resources needed, material, labor and other expenses to make or supply the unit.

وحدات الكلفة: - هي وحدة لمنتج أو خدمة يمكن تتبعها. على سبيل المثال ، بالنسبة لشركة تصنيع أجهزة الكمبيوتر المحمولة ، ستكون وحدة النكلفة هي جهاز الكببيوتر المحمول وبالنسبة لشركة الحافالات يككن أن تكون وحدة النكلفة رحلة الحافلة الو احدة. يتم تحديد وحدة التككلفة من اجل:

- العمل على تحديد تكلفة تقنديم المنتج أو الخدمة
- العمل على الموارد اللازمة من مواد وتكلفة العمل و المصروفات الأخرى لإنشاء أو تكوين الوحدة.

Questions and Exercises

## Questions

## 1- deified cost accounting?

2- What is the relationship between financial and management accounting to costaccounting?
3- What is the difference between cost, expense and loss?
4- What are the cost elements? explain them in detail
5 -What are the main classifications of costs?

## Exercises

Exercise 1:- Classification of costs by nature and functions.

Wages of factory security guards
Paper for the office computers
Commission of salesmen
Deprecation of machines
Interest on bank overdraft
Chief accountants salary
Advertising expenses
Leather for bags
Wages of workers
Shipping and transportation of materials
Electricity bill for heating and lighting the factory
Lubricant to clean the machines in the factory

350000
21000
800000
15000
10250
250000
50000
16000000
26000000
200000
30000
15000

Exercise 2:- Classification of costs by nature, functions, degree of traceability of the product and by change in activity.

Raw materials 15000000 ,
Manufacturing wages 20000 000, Deprecation of furniture 12000 , Commission of salesmen 550000.

Packing material 50000 ,
Advertising expenses 180000 ,
Indirect wages 1250000 ,
Oil 17500 , of production services 4750000 , Stationary 50000 , employs production 10000, Supervisory wages 1650000 , Administrative expenses 190 000, Rent of building 600000 , plant 500000 , Indirect materials 13250000 ,

Exercise 3 :- Classification of costs by nature, functions, degree of traceability of the product and by change in activity.

Main material used in production
Other materials used in production
Tools write and print for management
Direct wages related in production
Wages supervisor on production
Commission of salesmen
Salaries of management staff
Depreciation of building
Insurance on factory building
Rent equipment and machines in factory
Expense of water and electricity in factory
Rent of sell exhibition

$$
\begin{array}{r}
\$ 100000000 \\
9000000 \\
32000 \\
1500000 \\
4100000 \\
3000000 \\
4000000 \\
10000 \\
30000 \\
160000 \\
12500 \\
250000
\end{array}
$$

Exercise 4 :- Classification of costs by nature, functions, degree of traceability of the product and by change in activity.

Raw material
Workmen wages of production
Salaries of store keepers
power related in production
Transportation and loading of goods
Bonus of office staff
Warehousing expenses of goods
Insurance on Manufacturing employees
Equipment and machines deprecation
Maintenance and repair wages
Workmen wages of assembling parts

81000000
219000000
350000
500000
49000
600000
200000
100000
10000
120000
20000000

Exercise 5 :- Classification of costs by functions and by change in activity.

$$
\text { Direct wages } \quad 50000000
$$

| Spare parts | 70000 |  |
| :--- | ---: | :--- |
| Direct material | 35000000 | Rent |
| of plant | 1000000 | 43000 |
| Management expenses | 1200000 |  |
| Advertising expenses | 8000000 | Lighting |
| Salaries of staff | 1700000 |  |
| Salary of general manager | 15000 |  |
| expenses of office |  |  |
|  |  |  |
|  |  |  |
| Exercise 6:- Classification of costs by nature and degree of traceability of the |  |  |
| product. |  |  |
|  |  |  |
| Raw materials | 95000000 |  |
| Packing material | 920000 |  |
| Manufacturing wages | 21000 |  |
| Deprecation of furniture | 650000 |  |
| Commission of salesmen | 35000 |  |
| Oil and Lubricant | 750000 |  |
| Wages of Maintenance and repair | 1000000 |  |
| Wages of employs marketing | 680000 |  |
| Supervisory Bonus | 300000 |  |
| Administrative expenses |  |  |

## material control

مراقبة المواد

material:is the cost of incoming goods for the industrial organization and it forms an essential part of the final product and includes the materials used in manufacturing, assembly and recycling, An important part of the process is production, so the process does not take place if the materials are not available in the quantity, quality and appropriate time. It can be divided into three groups when they are received by the organization.

- Raw materials such as cotton in the manufacture of clothing.
- Semi-finished materials, for example, unpainted furniture.
- Finished materials :spare parts.

المادة: هي تكلفة السلع الواردة للمؤسسة الصناعيةو تتشكل جزءًا أساسيًا من المنتج النهائي وتنشمل المو اد
 الانتاجية إذا كانت المو اد غير متوفرة بالكمية والجودة والوقت المناسب. ويمكن تقسبم المواد التي تستلمها المنظمة الى ثلاث مجمو عات.

اللو اد الخام مثل القطن في صناعة الملابس. المواد شبه المصنعة ، مثل الأثاث غير المطلي.

المو اد المكتملة: قطع غيار

## MATERIAL CONTROLSYSTEM نظام مر اقبة المواد

Material form an important part of the cost of product and therefore, proper control over materials is necessary, an efficient system of materials control will lead to a significant reduction in production cost.

تنَكل المو اد جزءًا مهعًا من تكلفة المنتج ، وبالتالي ، فان الرقابة المناسبة على المو اد ضرورية ، وسيؤدي النظام الفعال للرقابة على الهواد إلى انخفاض كبير في نكلفة الإنتاج.

The functions of the material control system are: وظائف نظام مر اقبة المواد

- Purchasing of materials شراء المواد
- Receiving of materials استّام المواد
- Inspection of materials فصص المواد
- Storage of materials تخزين الهواد
- Issuing of materials إصدار المواد
- Maintenance of stores record مسكك سجل الهخازن
- Stock audit تدقيق الهخزون


## اهدافـنظام مراقبة المواد MATERIAL CONTROLSYSTEM

Materials control basically aims at efficient purchasing of materials, their efficient storing and efficient use or consumption. Materials control consists of controls at two levels: Quantity controls and Financial controls.

يهدف التحكم في المو اد بشكل أساسي إلى الشر اء الفعال للمو اد وتخزينها بكفاءة و استخذدامها أو استهلاكها بكفاءة. و تتكون مر اقبة المو اد من الرقابة على مستويين: (1) رقابة كمية و (2) المالية.

## Purchase process عملية الشراء

Materials may be purchased based on the size of the concern, nature of materials to be used, nature of operations and management polices etc.
A large companies have a separate purchase department while all functions are managed by the owner himself on a small companies.

$$
\begin{aligned}
& \text { يمكن شر اء المو اد بناءً على اهمية وطبيعة المواد التي سيتم استخدامها وطبيعة العمليات وسياسات الإدارة } \\
& \text { وما إلى ذللك. وتمتللك الشركات الكبيرة قسم مشتريات منفصل بينما تتم إدارة جميع الوظائف من قبل الماللك } \\
& \text { نفسه في الشركات الصغيرة. }
\end{aligned}
$$

## الاورة المستتدية لعملية الشراء Documentary cycle of the purchase process

- Bill of Materials. قائمة بالمو اد
- Purchase Requisition. طلب الشر اء
- Selection of Suppliers.اختيار الموردينر
- Purchase Orders. أوامر الشر الوراء
- Goods Received Note. إشعار استالام البضائع
- Inspection of Materials. فحص المواد


## Issuing of materials اصدار(صرف) المواد

It is the quality of every good system of materials control that no materials can be issued from store except on properly prepared and approved materials requisitions. The materials requisition is a written order to the storekeeper to deliver materials or supplies to the place and the department designated or to given the materials to the person presenting a properly executed requisition.
يتميز نظام مر اقبة المواد الفعال بأنه لا يمكن إصدار أي مواد من المخزن بدون طلبات المواد المعدة

والمعتمدة بشكل الم المر مكيحوب لأمين المخزن لتسليم المو اد أو الإمدادات إلى المكان والقسم المعين أو إعطاء المو اد إلى الثخص الذي يقلم طلبًا تم تنفيذه بشكل صحيح.

تسعير المواد الصادرة Pricing of materials Issues

After determining the quantity of material issued to each job for production purposes during a particular period, it is necessary to calculate its value for cost accounting purposes, since almost every material is purchased at different times at different rates and is mixed together, it is very difficult to ascertain the actual value of the material issued for production purposes, Therefore, we must find ways to price these materials.

بعد تحديد كية الهواد الصادرة لكل وظيفة لأغر اض الإنتاج خلال فترة مـيونة ، من الضرووري حساب

 لذلك ، يجب أن نجد طرقًا لتسعير هذه المواد.

## Methods Of Pricing Materials Issues طرق تسعير المواد المصدرة

There are various methods in use of pricing issues of materials from store. The selection of suitable method is significant from the viewpoint of cost absorbed and consequently on profit. Therefore, the method should be selected in the light of probable effects on profit over a period of years.

Material is purchased specially for a job. The material issued is charged to the job at its landed cost. Landed cost include the invoice price, freight, cartage and insurance charges on materials. Issue of such items cannot be linked with a particular 'lot' and therefore, exact landed cost of the particular unit issued cannot be identified. If the purchase price for each lot is different from that of the others, the question arises as to which purchase should be taken into consideration for pricing material issues.

هناك طرق مختلفة في استخدام قضايا تسعير الهو اد من المخزن, و يعد اختيار الطريقة المناسبة أمرًا
 المحتملة على الربح على مدى فترة من السنوات يتم شراء المواد خصبصًا للعمل. يتم تحميل المواد الصـادرة على الامر بتكالفة وصولها. وتشمل تكافة سعر الفاتورة ورسوم الثحن و النقل ورسوم الثأمين على المواد. لا يمكن ربط إصدار مثل هذه العناصر الـا بـر بـ "دفعة" معينة ، وبالتالي ، لا يككن تحديد النكلفة الدقققة لوحدة معينة صادرة. إذا كان سعر الشر اء لكل دفعة مختلفًا عن الآخر ، فإن السؤ ال الأي يطر حنفسه حول الشراء الذي يجب أن يؤخذ في الاعتبار بالنسبة لتسعير

## Some important and mostly used methods of pricing are as follows.

1. First In First Out(FIFO) Method..... طريقة ما يرد أولاً يصرف أولاً
2. Last In First Out(LIFO) Method ....ألا
3. Weight Average Method(WAM).....طريقة المعدل الموزون

1 -First in First out Method (FIFO) طريقة ما يرد أولاً يصرف أولاً

Under this method materials are used in the order in which they are received. In other words, materials received first are issued first. This process is repeated throughout.

The price of the earliest consignment is taken first and when that is exhausted, the price of the next consignment is adopted and so on. This method is most suitable for use where the material is slow moving and has comparatively high unit cost This method is also useful in times of falling prices because the issue price of material to the job will be high while the replacement cost of material will be below.

$$
\begin{aligned}
& \text { بموجب هذه الطريقة، يتم استخدام المواد بالترتيب الذي يتم استلامها به. بمعنى آخر ، يتم إصدار الهواد } \\
& \text { المستلمة أولاً. تنكرر هذه العطلية طوال الوفت. }
\end{aligned}
$$


 مفيدة أيضًا في أوقات انخفاض الأسعار لأن سعر إصدار المواد إلى الطلبية سيكون مر تفعًا بييما تكون تكلفة استبدال المواد أقلـ.

Example:- Show the Stores Ledger entries for the month of Jan, 2018 as they would appear when using FIFO method:
-Jan. 1 was the balance of materials 500 units @ $\$ 3$.
-Jan. 2 Purchased 300 units @ $\$ .3$ per unit and paid the transportation expense $\$ 300$.
-Jan. 3 Purchased 600 units @ $\$ 4$ per unit and paid commission and taxes $\$ 600$
-Jan. 6 Issued 600 units.
-Jan. 10 Purchased 700 units @ \$4 per unit and paid the transportation expense $\$ 350$.
-Jan. 15 Issued 850 units.
-Jan. 20 Purchased 300 units @ \$ 5 per unit and paid commission and transportation \$ 300.
-Jan. 23 Issued 100 units.
-Jan. 25 return 50 units the materials issued Jan. 15 .
Required ; 1- prepare item card
2- journalize the transactions .
Solution example -

| Date | Received (purchasing ) |  |  | Issued |  |  | Balance |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Quantity | price | amount | Quantity | price | amount | Quantity | Price | amount |
| Jan. 1 |  |  |  |  |  |  | 500 | 3 | 1500 |
| Jan. 2 | 300 | 4 | 1200 |  |  |  | 800 | $\begin{aligned} & 500 * 3 \\ & 300 * 4 \end{aligned}$ | 2700 |
| Jan. 3 | 600 | 5 | 3000 |  |  |  | 1400 | $\begin{aligned} & 500 * 3 \\ & 300 * 4 \\ & 600 * 5 \end{aligned}$ | 5700 |
| Jan. 6 |  |  |  | 600 | $\begin{aligned} & 500 * 3 \\ & 100 * 4 \end{aligned}$ | 1900 | 800 | $\begin{aligned} & 200 * 4 \\ & 600 * 5 \end{aligned}$ | 3800 |
| Jan. 10 | 700 | 4.5 | 3150 |  |  |  | 1500 | $\begin{aligned} & 200 * 4 \\ & 600 * 5 \\ & 700 * 4.5 \end{aligned}$ | 6950 |
| Jan. 15 |  |  |  | 850 | $\begin{aligned} & 200 * 4 \\ & 600 * 5 \\ & 50 * 4.5 \end{aligned}$ | 4025 | 650 | 4.5 | 2925 |
| Jan. 20 | 300 | 6 | 1800 |  |  |  | 950 | $\begin{aligned} & 650 * 4.5 \\ & 300 * 6 \end{aligned}$ | 4725 |
| Jan. 23 |  |  |  | 100 | 4.5 | 450 | 850 | $\begin{aligned} & 550 * 4.5 \\ & 300 * 6 \end{aligned}$ | 4275 |
| Jan. 25 |  |  |  | (50) | 50*4.5 | (225) | 900 | $\begin{aligned} & 600 * 4.5 \\ & 300 * 6 \end{aligned}$ | 4500 |
|  | 1900 |  | 9150 | 1500 |  | 6150 | 900 |  | 4500 |

2- journalize the transactions

Journal Entry for an Inventory Purchase(Purchase Entry) -Jan. 2

Raw materials control
1200
Accounts payable

Journal Entry for an Inventory Purchase(Purchase Entry) -Jan. 3

Raw materials control
Accounts payable
3000
3000

Move Raw Materials to Work in Process(Issue Entry )
Jan. 6
Work-
in-process control
Raw materials control
1900 1900

Journal Entry for an Inventory Purchase(Purchase Entry)
-Jan. 10

Raw materials control 3150
Accounts payable 3150

Move Raw Materials to Work in Process(Issue Entry ) -Jan. 15
Work-in-process control 4025

- Raw materials control 4025

Journal Entry for an Inventory Purchase(Purchase Entry) -Jan. 20

$$
\begin{array}{ccc}
\text { Raw materials control } & 1800 \\
\text { Accounts payable } & & 1800
\end{array}
$$

Move Raw Materials to Work in Process(Issue Entry) -Jan. 23
Work-in-process control 450

- Raw materials control 450

Return the materials issued for stores(Return Entry) -Jan. 25

Raw materials control 225
Work-in- process control 225

## Stock Equation

first Balance + (received - return to supplier)=(Issued- return to store) + end balance رصيل اول الدة +( الوارد - المردودات الى الهجززين) =(الصادر - المردودات الى اللخزن) +رصيدالخر الدة:

$$
\begin{array}{ll}
1500+9150 \\
10650
\end{array}==\begin{aligned}
& 4500+6150 \\
& 10650
\end{aligned}
$$

2.Last in First Out Method: (LIFO) طريقة الوارد اخراً يصرف اولاً

This method is exactly the opposite of FIFO method. Under this materials received last are issued first. The price of the material to be issued would the cost price of the last lot of materials purchased.

This method is useful during to period of rising prices because materials will be issued from the latest consignment a price which is closely related to the current price levels. Under this method product' cost is calculated on a basis which approximates to replacement cost.

> هذه الطريقة هي عكس طريقة FIFO تمامُا. بموجب هذه الطريقة فان المواد التي تم استنالمها اخرا يتم إصدار ها أولاً. وسيكون سعر المادة التي سيتم إصدار ها هو سعر تكالفة آخر دفعة من المواد المشترات.

هذه الطر يقة مفيدة خلال فترة ارتفاع الأسعار لأن المواد ستصدر من آخر شحنة بسعر يرتبط ارتباطًا وثيقًا بمستويات السعر الحالية. بموجب هذه الطريقة يتم حساب تكلفة المنتج على أساس يقارب تكلفة الاستبدال.

Example:- The followings transactions took place in respect of material in during the month of January, 2018. Under Stores Ledger using LIFO method.
Jan. 1 was balance the materials 500 units @ $\$ 6$.
Jan. 4 Purchased 550 units @ \$.5 per unit and paid the transportation expense \$ 275.

Jan. 5 Purchased 600 units @ $\$ .6$ per unit and paid the taxes $\$ 300$.
Jan. 6 Issued 500 units.
Jan. 10 Purchased700 units @ \$7 per unit and paid the commission ,transportation expense \$350.
Jan. 15 Issued 800 units.
Jan. 20 Purchased 300 units @ \$ 5 per unit.
Jan. 22 return 250 units the purchased materials in Jan. 4.
Jan. 23 Issued 700 units.
Jan. 25 The inventory stocks last period 300 units and found the cause of deference is 100 unit damage alone .
Required ; 1- prepare item card
2- journalize the transactions .
Solution example LIFO:-
1-Bin card

| date | Received (purchasing ) |  |  | Issued |  |  | Balance |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Quantity | price | amount | Quantity | Price | amount | Quantity | Price | amount |
| Jan. 1 |  |  |  |  |  |  | 500 | 6 | 3000 |
| Jan. 4 | 550 | 5.5 | 3025 |  |  |  | 1050 | $\begin{aligned} & \hline 500 * 6 \\ & 550 * 5.5 \end{aligned}$ | 6025 |
| Jan. 5 | 600 | 6.5 | 3900 |  |  |  | 1650 | $\begin{aligned} & 500 * 6 \\ & 550 * 5.5 \\ & 600 * 6.5 \end{aligned}$ | 9925 |
| Jan. 6 |  |  |  | 500 | 6.5 | 3250 | 1150 | $\begin{aligned} & \hline 500 * 6 \\ & 550 * 5.5 \\ & 100 * 6.5 \end{aligned}$ | 6675 |
| Jan. 10 | 700 | 7.5 | 5250 |  |  |  | 1850 | $\begin{aligned} & \hline 500 * 6 \\ & 550 * 5.5 \\ & 100 * 6.5 \\ & 700 * 7.5 \end{aligned}$ | 11925 |
| Jan. 15 |  |  |  | 800 | $\begin{aligned} & 100 * 6.5 \\ & 700 * 7.5 \end{aligned}$ | 5900 | 1050 | $\begin{aligned} & \hline 500 * 6 \\ & 550 * 5.5 \end{aligned}$ | 6025 |
| Jan. 20 | 300 | 5 | 1500 |  |  |  | 1350 | $\begin{aligned} & \hline 500 * 6 \\ & 550 * 5.5 \\ & \mathbf{3 0 0} * 5 \end{aligned}$ | 7525 |
| Jan. 22 | (250) | 5.5 | (1375) |  |  |  | 1100 | $\begin{aligned} & \hline 500 * 6 \\ & 300 * 5.5 \end{aligned}$ | 6150 |


|  |  |  |  |  |  |  |  | $300 * 5$ |  |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- |
| Jan.23 |  |  | 700 | $300 * 5$ <br> $\mathbf{3 0 0} 5.5$ <br> $100 * 6$ | $\mathbf{3 7 5 0}$ | 400 | $400 * 6$ | 2400 |  |
| Jan.25 | Unit damage |  | $\mathbf{1 0 0}$ | 6 | $\mathbf{6 0 0}$ | $\mathbf{3 0 0}$ |  | $\mathbf{1 8 0 0}$ |  |
| total | $\mathbf{1 9 0 0}$ |  | $\mathbf{1 2 3 0 0}$ | $\mathbf{2 1 0 0}$ |  | $\mathbf{1 3 5 0 0}$ | $\mathbf{3 0 0}$ |  | $\mathbf{1 8 0 0}$ |

2- journalize the transactions
Journal Entry for an Inventory Purchase(Purchase Entry) -Jan. 4 Raw materials control 3025

Accounts payable 3025

Journal Entry for an Inventory Purchase(Purchase Entry) -Jan. 5

Raw materials control 3900
Accounts payable 3900
Move Raw Materials to Work in Process(Issue Entry ) -Jan. 6
Work-in-process control 3250

- Raw materials control 3250

Journal Entry for an Inventory Purchase(Purchase Entry) -Jan. 10

Raw materials control 5250
Accounts payable 5250

Move Raw Materials to Work in Process(Issue Entry )
-Jan. 15
Work-in-process control 5900

- Raw materials control 5900

Journal Entry for an Inventory Purchase(Purchase Entry)
-Jan. 20

> Raw materials control Accounts payable $\quad 1500$

Move Raw Materials to Work in Process(Issue Entry) -Jan. 22
Accounts payable 1375

- Raw materials control

1375
Move Raw Materials to Work in Process(Issue Entry ) -Jan. 23
Work-in-process control 3750

- Raw materials control 3750

Journal entry to write off damaged inventory -Jan. 25

Loss on inventory write-off 600
Raw materials control

$$
600
$$

## Stock Equation

first Balance + (received - return to supplier)=(Issued- return to store) + end balance

$$
\begin{aligned}
3000+12300 & =13500+1800 \\
15300 & =15300
\end{aligned}
$$

## Weight Average Method طريقة المعدل الموزون

Under this method, materials issued are valued at average price. This is calculated by dividing the total of the price of the materials on the stock from which the material to be priced could be drawn by the number of prices used in that total.

A new simple average price is to be determined when a fresh receipt is made. The rate is also revised when an earlier consignment is exhausted.

بموجب هذه الطريقة، ، يتم تقيبي المواد الصادرة بمتوسط السعر. يتم حساب ذلك بقسمة إجمالي سعر المواد
في المخزون الذي يوكن من خلاله استخلاص المواد المراد تسعير ها على عدد الأسعار المستخدمة في هذا
الإجمالي.
يتم تحديّي متوسط سعر بسيطجديد عند إصدار إيصال جديد. يتم مراجعة السعر أيضًا عند نفاد شحنة سابقة.
Example:: The following transactions took place in respect of material in during the month of February , 2009. You are required to write up the Stores Ledger underweight average:
Feb.1/was balance the materials 500 units @ $\$ 5$.
Feb . $4 / 100$ units purchased @ $\$ 4.00$ per unit .
Feb. $5 /$ issued 500 units
Feb .8/200 units purchased @ \$ 5.00per unit
Feb 10 / 300 units purchased @ $\$ 6.00$ per unit

Feb . 12 / issued 250 units.
Feb. 28/ The inventory last period 300 units and found the cause of deference is 50 unit damage alone note that the percentage of damage are allowed $10 \%$ of inventory
Required ; 1- prepare item card
2- journalize the transactions
Solution example (WA):-
1-Bin card

| date | Received (purchasing ) |  |  | lssued |  | balance |  |  |  |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- |
|  | Quantity | price | amount | Quantity | price | amount | Quantity | price | amount |
| Feb.1 |  |  |  |  |  |  | 500 | 5 | 2500 |
| Feb.4 | 100 | 4 | 400 |  |  |  | 600 | 4.83 | 2900 |
| Feb.5 |  |  |  | 500 | 4.83 | 2417 | 100 | 4.83 | 483 |
| Feb.8 | 200 | 5 | 1000 |  |  |  | 300 | 4.94 | 1483 |
| Feb.10 | 300 | 6 | 1800 |  |  |  | 600 | 5.47 | 3283 |
| Feb.12 |  |  |  | 250 | 5.47 | 1367.5 | 350 | 5.47 | 1915.5 |
| Feb.28 | Unit damage |  | 50 | 5.47 | 273.5 | 300 |  | 1642 |  |
| Total | 600 |  | 3200 | 800 |  | 4058 | 300 |  | 1642 |

2- journalize the transactions
Journal Entry for an Inventory Purchase(Purchase Entry)
-Jan. 4
Raw materials control
400
Accounts payable
400
Move Raw Materials to Work in Process(Issue Entry ) -Jan. 5
Work-in-process control 2417 Raw materials control 3250

Journal Entry for an Inventory Purchase(Purchase Entry)
-Jan. 8

$$
\begin{aligned}
& \text { Raw materials control } \\
& \text { Accounts payable }
\end{aligned} \quad 1000
$$

Journal Entry for an Inventory Purchase(Purchase Entry) -Jan. 10

$$
\text { Raw materials control } 1800
$$ Accounts payable1800

Move Raw Materials to Work in Process(Issue Entry )-Jan. 12

Work-in-process control 1367.5

- Raw materials control 1367.5

Journal entry to write off damaged inventory
-Jan. 28

Loss on inventory write-off
Raw materials control
273.5
273.5

## Stock Equation

first Balance + (received - return to supplier)=(Issued- return to store) + end balance

$$
\begin{aligned}
2500+3200 & =4058+1642 \\
5700 & =5700
\end{aligned}
$$

## كمية الطلب الاقتصادية (Economic Order Quantity)

Concept And Meaning Of Economic Order Quantity (EOQ) مفهومومعنى كمية الطبب الاقتصادية
Economic order quantity is also known as reorder quantity. Economic order quantity (EOQ) is a level of inventory where the total cost of holding inventory is at minimum. Economic order quantity is the level of quantity at which the cost of ordering will be equal with the storage cost of materials. In other words, the quantity of materials which is economical to be ordered at one time is known as economic order quantity. The total costs of materials consists of the ordering costand carrying cost. While determining the economic order quantity, the ordering cost and carrying cost should be considered.

## كاف الطلبية Ordering Cost

The ordering cost is the repurchase cost and is repeated in nature. Purchasing of large quantities of materials helps reduce the ordering cost. The following costs are included in the ordering cost.
هي كلف اعادة الطلبيةو هي تتكرر بشكل طبيعي، والثر اء بكيات كبيرة يساعد على تخفيض كلف الطلبية. * Cost of staff appointed in the purchasing, inspection and payment departments.

* Cost of stationary purchases, telephone charge, email charge, fax charge etc.

Ordering costs also includes the cost of floating tenders, the cost of making comparison among quotations, cost of paper work, cost of transpiration etc.
كلف التحميلCarrying Cost
Carrying cost is concerned with the storage of materials. It suggests purchasing in small quantities. If small quantities of material purchased, the storing cost will below. The following costs are included in carrying costs.

* Cost of storage ( warehousing, salaries, rent etc.)
* Cost of spoilage in stores and handling
* Insurance cost of materials
* Interest on capital blocked on materials or opportunity cost
* Cost of maintaining the materials to avoid deterioration
* Cost of obsolescence due to a change in the process or product.

Calculation Of Economic Order Quantity(EOQ)
احتساب كمية الطلب الاقتصادية
The economic order quantity can be determined in the following ways.
كمية الطلب الاقتصنادية يمكن تحديدها من خلال الآتي:-

## 1. Formula Method

2. Graphical Method
3. Trial And Error Method

1صيغة المعادلة 1. Formula Method
With the help of following formula, the economic order quantity can be calculated.

## EOQ 2(Annual usage in units)(Order cost) (Annual carrying cost per unit)

Example : ubnt firm for internet receiver maker. Annual demand for the smi is 16,000 . The annual holding cost per unit is $\$ 2.50$ and the cost to place an order is $\$ 50$. What is the economic order quantity?

$$
\sqrt{\frac{2 * 16,000 * \$ 50}{\$ 2.50}}=800 \text { units per order }
$$

Minimum level or safety stock level is the level of inventory, below which the stock of materials should not be fall. If the stock goes below minimum level, there is a possibility that the production may be interrupted due to shortage of materials. In other words, the minimum level represents the minimum quantity of the stock that should be held at all times.
The minimum level is determined by using the following formula Minimum Level $=$ Re-order level -(Normal consumption x Normal Re-order Point)

## Calculation OF Minimum Level Or Safety Stock

احتساب الحد الادنى لمستوى خزين الامان

1. Re-order Level $=$ Maximum consumption $x$ Maximum Re-order Point.-
2. Normal consumption $=($ Maximum Consumption + Minimum Consumption $) / 2$
3. normal Re-order Period $=($ Maximum Re-order Period + Minimum Re-order Period)/2

## Example :

Re-order Period $=8$ to 12 days
Daily consumption $=400$ to 600 units
Minimum Level = ?
Re-order Level =?
Solution,
Minimum Level = Re-order Level - (Normal Consumption x Normal Re-order Point)
$=7200-(500 \times 10)$
$=2200$ units.
Working Notes:

1. Re-order Level $=$ Maximum consumption x Maximum Re-order Point
$=600 \times 12=7200$ units
2. Normal consumption $=($ Maximum Consumption + Minimum Consumption $) / 2$
$=(600+400) / 2=1000 / 2=500$ units
3. Normal Re-order Period $=($ Maximum Re-order Period + Minimum Re-order

Period)/2
$=(12+8) / 2=10$ days
Maximum Level And Its Calculation
Concept And Meaning Of Maximum Level

Maximum level is that level of stock, which is not normally allowed to be exceeded. Beyond the maximum stock level, a blockage of capital should be exercised to check unnecessary stock. The factory should not keep materials more than the maximum stock level. It increases the carrying cost of holding unnecessary inventory level. It is the opportunity cost of holding inventory.
The maximum stock level can be calculated by using the following formula:
Maximum Level = Re-order Level + Re-order quantity - (Minimum consumption x Minimum Delivery Time)
Stock Investment Stock market investing Human resource managements

## Example :

Re-order quantity $=1000$ units
Re-order Level $=1500$ units
Re-ordering period $=4$ to 6 days
Daily consumption $=150$ to 250 units
Maximum Level = ?

## Solution

Maximum Level $=$ Re-order level + Re-order quantity $-($ Minimum consumption x (Minimum Re-ordering period

$$
=1500+1000-(150 * 4)
$$

$$
=1900 \text { units. }
$$

Questions and Exercises

## Questions

1- What is meant by material control?
2- What are the functions of material control?
3- What are the purchase procedures? mention it.
4- What is meant by pricing for exported materials and what is the need for it?
5- What do we mean by stock levels and what are their types?

## Exercises

Exercise (1): The followings transactions took place in respect of material in during the month of June, 2011. You are required to write up the Stores Ledger under(weight average - FIFO-LIFO ) for al-as war company:

June $5 /$ was balance the materials 200 units @ $\$ 4$.
June $8 / 500$ units purchased amount $\$ 2500$ and paid the transportation expense \$ 500.

June $9 /$ issued 250 units .
June 11/ 200 units purchased @ \$ 4 per unit and paid the commission $\$ 200$.
June 12 / 300 units purchased @ $\$ 6$ per unit and paid the commission $\$ 1$ per unit.
June 15 / 550 units issued
June 19 / 50 unit return to stores from quantity issued in Jan. 15 .
June 30 / The inventory last period 500 units and found the cause of deference is 50 unit damage alone note that the percentage of damage are allowed $10 \%$ of inventory. Exercise(2): The following data concerning industrial FINE company related to the movement of materials inventory for the month of May 2014:
Re-order Period $=22$ to 30 days
Daily consumption $=800$ to 1200 units
Re-order quantity $=20000$ units
Re-order Level $=36000$ units
Annual demand $=20000$ units
The annual holding cost per unit is $=\$ 3$
the cost to place an order is $\$ 50$

## Require :calculate the following

1- Economic order quantity
.2- Minimum Level
.3- Maximum Level

## Labor Cost Control

## الرقابة على كلفة العمل

Concept And Meaning Of Labor Cost Control مفهومومغنى رقابة كلفة الاجور
Labor cost covers one of the major portion of the total cost of a product or job. كلفة الاجور تغطي حصة رئبسة من الكلفة الاجمالية للمنتج او أمر العمل It may increase unnecessarily due to inefficiency of workers, wastage of materials by workers, idle time, unusual overtime work and high labor turnover.

ربما الزيادة تكون غير ضرورية بسبب نقص كفاءة العاملين. الفاقد من المو اد من قبل العاملين، ضياع
الوقت، الوقت الاضافي غير الاعتيادي وارتفاع دوران العمل. وبالتالي على الادارة ابابنكار تقنيات فعالة لللسطرة على كلفة الاجور لضمان مخرجات عالية وجودة أفضل بكلفة أقل من خلال الاستغلال الافضل لقوة

Hence, the management should devise effective techniques for controlling labor cost to ensure maximum outputs of better quality at low cost through proper utilization of the labor force.

Basically, management is concerned with controlling labor cost. Labor cost control involves such systems, procedures, techniques and tools used by the management in order to keep the labor cost of the product or job as minimum as possible. Labor cost control consists of a number of such regular activities which are carried on by various departments of the organization in a coordinated manner to ensure the availability of the best employees and their optimum utilization.
بالأساس الادارة تشعر بلقلق اتجاه كلفة العمل، رقابة كلفة الاجور تتضمن أنظمة، اجراءات، تقنتيات وأنوات تستخدم من الادارة من أجل الحفاظ على كلفة العمل للمنتج أو لأمر العمل كحد أدنىى مكن. ورقابة الاجور تتضمن العديد من الأنشطة المنتظمة التي تتو لاهامختلف الاقسام في المنظمة بطر يقة منسجمة لضمان تو افر أفضل العاملين و أفضل استخذام. هذاً النظام يتبع من الادارة لتحقيق اقصى جودة للمخرجات وبأقل كلفة. رقابة كلفة الاجور تتضمن العمليات لتطوير مختلف انشطة الاشكال والار اسات و السجلات وابداء الرأي من العاملين، احنساب المبلغ الصحيحمن الاجور وعملية تسديها في الوقت المناسب، كذلك تتضمن عمليات تحليلو اقرار كلفة الاجور من الادارة في التخطيطو اتخاذ القرار.
It is the system followed by the management to maximize quality output at a minimum cost. Labor cost control includes the process of developing various forms, studying and recording the activities and performance of workers, calculating the correct amount of wages and making payment in time. It also include the process of analyzing and reporting labor cost to the management for planning and decision making.

## Wage Payment

دفع وتسليد الاجور
Wages are one of the major portion in the total cost of production. There is always a chance of fraud in wage payment. هناك دائماً فرصة للغش في دفع
الاجور

Therefore, an effective administrative and accounting control system must be implemented by the management to minimize fraud and to keep the labor cost minimum. As already stated, a number of departments are set up for the effective
utilization of labor force and its proper accounting and controlling. These departments are required to work in a coordinated manner and to support the management in controlling labor cost by recording and reporting their activities on regular basis. The management should evaluate and revise its controlling system to find out leakages and to stop such leakages in time. Fraud in wage payment may result in various ways like inclusion of dummy worker in pay-roll, manipulating hours, recording extra overtime, using a wrong wage rate and registering absent workers.
Wage Payment System, Its Importance And Essential Characteristics

## Concept And Meaning Of Wage Payment System مفهومومغنى نظام دفع الاجور

The system of wage payment is the method adopted by manufacturing concerns to remunerate workers. It is the way of giving financial compensation to the workers for the time and effort invested by them in converting materials into finished products. It indicates the basis of making payment to the workers, which may be either on time basis or output basis. The selection of the system depends on the type and nature of the concern and its products. The wage payment systems can be divided into two main systems as follows. نظام دفع الأجور هو الاسلوب المعتمد عن طريق التصنيع يكون له صلة بأجور العمال المعتمدة. هذه هي الطريقة لِإعطاء تعويضات مالية للعمال للوقت والجهز المستثـر بها في تحو يل المواد إلى منتجات تامة الصنع. فهّا دليل على أساس دفع مبلغ للعمال، والتي قد تكون إما على أساس الوقت أو على أساس الانتاج. اختيار نظام يعتمد على نوع وطبيعة القلق ومنتجاتها. أنظمة الدفع الأجور يوكن تقسيمها إلي نظامين رئيسين على النحو النالي.

## 1. Piece rate system نظام معدل الاجر على القطعة

2. Time rate نظام معدل الاجر على الوقةت

## Importance Of Wage Payment System

The amount of wages paid to the workers is one of the major elements of cost. It has a great bearing on the cost of production and profitability of the concern. Hence, every concern is required to adopt a fair system of wage payment. مبلغ الأجور الددفو عة للعمال هي واحدة من العناصر الرئيسيةمن حيث التكلفة. لايها تأثير كبير على تكلفة الإنتاج والربحيةوتبعث على القلق. وبالتالي، تتطلب اعتماد نظام عادل لدفع الأجور.
The importance of wage payment system can be summarized as follows:

* Wage payment system facilitates the preparation of wage plan for future. نظام الدفع الأجور يسهل إعداد خطة للإجور في لمستقبل.
* Wage payment system helps to determine the cost of production and the profitability of the organization.
* Wage payment system determines the amount of earning of the workers and their نظام الافع للاْجور يحد مقار كسب العمال ومستوى معيشتهم.. living standards
* Wage payment system affects the interest and attitude of the workers.

> * نظام دفع الأجور يؤثر على الفائدة وموقف العمال.

* Wage payment system determines the level of satisfaction of the workers and affects the rate of labor turnover.
* Wage payment system helps in recruiting skilled, experienced and trained workers.
نظام الدفع الأجور يساعد في تجنيد العمال المهرة، من ذوي الخبرة والمدربين.
* Wage payment system helps to increase the productivity and goodwill of the organization... نظام دفع الأجور يساعد على زيادة الإنتاجية والنو ايا الحسنة للمنظمة *
Essential Characteristics Of A Good Wage Payment System الخصانص الاساسية لنظام دفع الاجور الجيد
A system of wage payment is satisfies employer and employee by fulfilling following criteria. نظام دفع الأجور واحد هو أن يرضي صاحب العمل والموظف من خلال تحقيق المعايير التالية.
* Wage payment system should be fair and justifiable to the workers and organization..ي يجب أن يكون نظام دفع أجور عادل ومبرر للعمال والمنظمة *
* Wage payment system should help in maximizing workers' satisfaction and

* Wage payment system should assure minimum guaranteed wages to all workers. * نظام دفع الأجور يجب ضمان الحد الأدنى للأجور مضمونة لجميع العمال.
* Wage payment system should assure equal pay for equal work.
* نظام دفع الأجور يجبضمان الأجر المنساوي للعطل المتساوي.
* Wage payment system should provide more wages to efficient and skilled workers.
* Wage payment system should follow government policy and trade union's norms. * نظام دفع الأجور يجب أن يتبع سياسة الحكومة ومعايير النقابات.
* Wage payment system should be simple and understandable to all the workers.
* Wage payment system should help in improving performance and productivity of the workers... نظام دفع الأجور من شأنه أن يساعد في تحسين أداء و إنتاجية العمال *
* Wage payment system should be flexible enough to suit the needs of the organization.. يجب أن يكون نظام دفع الأجور مرنة بما فيه الكفاية لتتناسب مع احتياجات المؤسسة *


## Piece Rate System Of Wage Payment, Its Advantages And Disadvantages

نظام معدل القطعة في دفع الاجور، المزا ابا والعيوب

Concept And Meaning Of Piece Rate System Of Wage Payment. The piece rate system is that system of wage payment in which the workers are paid on the basis of the units of output produced. Piece rate system does not consider the time spent the workers $\quad$ كافافةby the worker. Piece rate system is the method of remunerating according to the number of unit produced or job completed. It is also known as payment by result or output. Piece rate system pays wages at a fixed piece rate for each unit of output produced. The total wages earned by a worker is calculated by using the following formula:

# Total Wages Earned= Output x Piece Rate <br> اجمالي الاجور المستحقة= المخرجات* معدل القطعة 

## Advantages Of Piece Rate System فو ائـ أو مز ايا نظام معدل القطعة

The following are some important advantages of piece rate system of wage payment.

* Piece rate system pays wages according to the output produced by the worker .It encourages efficient workers.
* Piece rate system helps to reduce idle time.

نظام معدل القطعة يساعد على تخفيض الوقت الضائع

* Piece rate system gives incentives to the workers to adopt a better method of production for increasing their production and earning.
* Piece rate system helps the management to determine the exact labor cost per unit نظام معدل القطعة يساعد الإدارة لتحديد تكلفة العمل الدقيق لكل وحدة.
* Piece rate system reduces per unit cost of production due to increased volume of reduction..نظام سعر قطعة يقلل في تكلفة الوحدة من الإنتاج بسبب زيادة حجم التخفيض * * Piece rate system requires less supervision cost. نظام سعر قطعة يتطلب كلفة إشراف * أقل.


## العيوب في نظام القطعة Disadvantages Of Piece Rate System

The following are the notable disadvantages of piece rate system الآتي القصور أو العيوب في نظام معدل القطعة

* Piece rate system does not help in producing quality output as the workers are concentrated more on quantity instead of quality.
نظام معدل القطعة لا يساعد في انتناج مخرجات بجودة عالية من العمال ويركزون على الكية بدلاً من
* Piece rate system does not help for a uniform flow of production and makes difficult to regulate the production schedule.
نظام معدل القطعة لا يساعد في تنظبم تدفق الانتاج وجعله من الصعب منظم في جداول انتاجية.
* It is very difficult to fix an acceptable and reasonable piece rate for each item of من الصعب جأً ايجاد وجه مقارنة ومقبولية لمعلل القطعة لكل بند من الهخرجات او العمل.output or job * Piece rate system adversely affect the workers' health as well.

دخول نظام معدل القطعة يؤثر على صحة العمال أيضاً.

* It requires extra supervision cost for quality output and effective use of materials, tools and equipment. يتطلب كلف اشنراف اضافية لنو عية الخرجات وكفاءة استخدام المواد، الادوات والمعدات.
Time Rate System Of Wage Payment, Its Advantages And Disadvantages نظام الاجر بالوقتّ للافع الاجور، المزايا والثصوور Concept And Meaning Of Time Rate System Of Wage Payment
The time rate system is that system of wage payment in which the workers are paid on the basis of time spent by them in the factory. Under this system, the workers and employees are paid wages on the basis of the time they have worked rather than the volume of output they have produced. Hence, according to this system, wages are paid on hourly, weekly or monthly basis. Under time rate system, the wages earned by a worker is determined by using the following formula.
نظام معدل الوقت هو أن نظام الدفع الأجور التي تدفع للعمال على أساس الوقت الذي يقضيه في المصنع. في
ظل هذا النظام، تدفع للعمال والموظفين الأجور على أساس الوقت الذي عملت بدلا من حجم الانتناج الذي كان
قد عمل به. وبالنالي، وفقا لهذا النظام، تدفع الأجور على اساس السار الساعة، أسبو عي أو شهري. ووفقا لللظظام
المعدل الزمني، والأجور التي يحصل عليها العامل بتحدد باستخدام الصيغة التالية.


## Wages Earned = Time spent(Attended) x Wage rate per hour/day/week/month

الاجور المستحقة = المستغرق من الوقت (الحضور) * معدل الاجر لكل ساعة/يوم/ اسبوع/ شهر

## Advantages Of Time Rate System فو اند نظام معدل الوقةت

The following are some of the important advantages of time rate system of wage payment: الاتتي بعض المز ايا المهمة لنظام معدل الوقت لتسديد الاجور

* Time rate system is simple to understand and easy to calculate.
* Time rate system is quite useful for organizations that use costly inputs for quality outputs. نظام معدل الوقت مفيد جداً للمؤسسات التي تستخدم مذخلات ثينة لمخرجات عالية الجودة
* Time rate system is beneficial for average and below workers.
* Time rate system assures regular income and creates the feeling of economic security among the workers. نظام معدل الوقت يضمن دخل منتظم ويخلق شعور بالأمن الاقتصادي بين العاملين.
* Time rate system does not discriminate the workers and is preferred by trade unions.نظام معدل الوقت لا بيز العاملين ويفضل من النقابات العمالية
Disadvantages Of Time Rate System القصور فی نظام معدل
الوقت
The following are some notable disadvantages of time rate system of wage payment.
* Time rate system does not help in increasing output and improving efficiency as there is no correlation between effort and reward.
* Time rate system is not justifiable between efficient and inefficient workers and skilled and unskilled workers.
* Time rate system pays for idle time, which increases the cost of production.

Time rate system encourages a go-slow tendency among workers during working hours and encourages them to work overtime.

* It is difficult to estimate exact labor cost in advance.
* It requires strict supervision to get the required quantity of output.

1. Time Wage System or Time Rate System : Under this system, laborers get wage on the basis of time which is utilized in organization. This wages may be charged on per hour, per day, per month or per year. There is no relation or quantity of output and wages in this method. In India's industry, this method is most popular. Its other name is day wages system or time wok system.
We can calculate wages with following formula

## Total Wages $=$ Time taken $\mathbf{X}$ Rate

For Example:- A worker produced 10000 articles سلعة in 7600 hours . His hourly wage rate is $\$ 2$.
Required : Calculate the wage of the worker when he is paid on the basis of time. Solution :- Applying the formula, we get :
Wage $=$ T.T. * R
$=7600 * 2=\$ 15200$

## 2. Piece Wage System or Work Rate System:

Under this method or system, laborers can get the wages on the basis of their work done. No time element will be used for calculation of wages. Rate is also on the basis of quantity or unit produced. Under this, method, laborer tries to best for producing the products fatly for getting more wages. This method is also called payment by result. وبهوجب هذه الطريقة أو النظام، ويكن للعمال الحصول على الأجور على أساس عملهم القيام به. وسوف لا تستخدم عنصر الوقت لحساب الأجور. المعدل هو أيضا على الـى أساس كمية أو وحدة الحصول على مزيد من الأجور. ويسمى هذا الأسلوب أيضا الأجر بالإنتاج $\quad$ الدنج.وبوجب

## formula:- $\quad$ Total Wages $=$ Unit Produced $X$ Rate per unit

For Example : 2500 units were produced by a worker in $1200 \mathrm{~h} \$$ Rate of production is $\$ 3 /$ - per unit. Calculate the wage of the worker if he is paid according piece rate method.
Solution :- By applying formula, we get :
Wages $=$ units produced X rate per unit $=2500 \mathrm{X} 3=\$ 7500$
Examples of the wages : Acer one staff working 10 hours a day. The time wage rate of $\$ 200$ and to you the following additional information:
The daily working hours 8 hours
The overtime hours are calculated on the basis of $150 \%$ of the ordinary course of business
Required: 1. calculating the worker's wage payable and extra time. 2. recording journal entries

## Solution:

Accrued wages =(hours' work daily * Wage rate per h.)+ (hours' work additional *
Wage rate per h.* $150 \%$ )

$$
\begin{aligned}
& =(8 * 200)+(2 * 200 * 150 \%) \\
& =1600+600----2200
\end{aligned}
$$

2- Work in process inventory 1600
factory overhead 600
Factory Payroll
Example 2:- One workers Apple work of the company during the last week , four days and missed work days ,and delayed two hours in these days and has a daily half-hour as the break knowing that the wage rate per day is $\$ 100$ and the number of days workweek, five days and 8 hours of work each day.
Required:-
1.calculating the worker's wage payable
2.wage analysis
3.recording journal entries

Solution : Accrued wages=( Number of days of work * per day wage rate ) غياب absence (Hours delay)

$$
(4 * \$ 100)-\mathbf{2 5}=\$ 375
$$

2- Wage rate per hour = per day wage rate / hours' work daily

$$
\begin{aligned}
& =\$ 100 / 8 \mathrm{~h} \\
& =\$ 12.5
\end{aligned}
$$

Absence $=2$ hour * 12.5 Wage rate per hour

$$
=\$ 25
$$

Break $=0.5$ hour $* 4$ days

$$
\begin{aligned}
& =2 \text { hour } \\
& =2 \text { hour } * \$ 12.5 \\
& =\$ 25 \ggg \text { factory overhead }
\end{aligned}
$$

3 - goods in process inventory 350
factory overhead
25
Factory Payroll 37

Example 3 : Oscar Industrial Co. used to pay wages pace system.
The following number of units produced worker David in the first week of :February 2010 knowing the unit wage rate is $\$ 10$ (38-61-58-40-50) required : 1. calculating the worker's wage payable 2 . recording journal entries
Solution: 1-
First day $=38$ units * 10 >>> \$ 380
Second day $=61$ units * $\$ 10 \ggg \$ 610$
Third day $=58$ units $* \$ 10 \ggg \$ 580$
Forth day $=40$ units $* \$ 10 \ggg \$ 400$
Fifth day $=50$ units $* \$ 10 \ggg \$ 500$
Total
$\$ 2470$
2- goods in process inventory 2470
Factory Payroll 2470

Questions and exercises
Questions
1- What is meant by labor cost?
2- What are the methods of calculating wages?
3- What is wasted time?
4- What are the rewards and wages in kind?

## Exercises

Exercise 1: Ahmed Jassim works in Smartin dustrial company shall receive a monthly salary of $\$ 600$ and follows the details of his work during the month of April for the year 2010:
3days of absence from work
During the month ,the work of Ahmed four additional hours for normal work note that the company additional hour wagerate is calculate dat a rate of $150 \%$ of normal hour.
Note that month, 30 days by 8hours daily punctuated hour break and that the actual working days during the monthis 22 days.
Required:
1.calculating the worker's wage payable
2. wageanalysis
3.recordingjournal entries

Exereise 2: Riad Kassem works in Sniper industrial company that piece tracking system in the payment of wages and follows the details of units produced by him vinegar month of October, 2013, note that the piece rate wage is $\$ 5$ :
The first week, including 113 pieces of 8 defective pieces
The second week of 121 pieces, including 11 pieces in process
The third week of 126 pieces, including a damaged piece 6000
The fourth week 130 pieces
required : 1. calculating the worker's wage payable
2. recording journal entries

## Overhead

النفقات العامة

Overhead costs are : the costs that belong to more than one product and it is difficult to link or allocate them directly to the units of the final product, or they are the costs that are spent in order to perform a specific activity and benefit from more than one product, it is spent on the production activity as a whole.
تعرف النكاليف العامة على انها النكاليف التي تخص اكثر من منتج ومن الصنعب ربطها

اكثر من منتج أي تنفق على النشاط الانتاجي ككل.

The important steps involved in Overhead Accounting are:-

1. Collection, Classification of Overheads.
2. Allocation, Apportionment and Reapportionment of overheads..
3. Overheads of Absorption.

$$
\begin{aligned}
& \text { الخطو ات الهامة المنضمنة في المحاسبة العامة هي: - } \\
& \text { 1 ـ ـ جمع وتصنيف النفقات العامة. } \\
& 2 \text { - تخصيص وتخصبص و إعادة توزيع النفقات العامة } \\
& \text { 3 ـ النفقات العامة للامتصـاص }
\end{aligned}
$$

1.Overheads collection is the process of recording each item of cost in the records maintained for the purpose of ascertainment of cost of each cost center or unit.

جمع النفقات العامة هو عملية تسجيل كل بند من بنود النكلفة في السجلات المحفوظة لغرض التأكد من تكلفة كل مركز تكلفة أو وحدة.
2. Indirect costs are distributed to the entire factory among the departments of the organization, whether production or service, by allocating a percentage of the general commissioning to cost centers on a basis that allows the distribution of elements in fair proportions, as the costs distributed are not related to the work of the department (the center) itself.

ينت توزيع النكاليف غير المباشرة على كامل المصنع بين أقسام المؤسسة سو اء كانت إنتاجية أو خدمية وذلك
 التكاليف. لا تتعلق بعمل القسم (المركز) نفسه.
3. The application of cost center theory in charging overhead costs to production units requires follow the following steps:

- Determine cost centers (materials, wages, or both)
- Inventory and estimation of the overhead cost elements.
- Charging costs to cost centers.
 - تحدبد مر اكز التكلفة (المو اد ، الاجور ، أو كليهما) - جرد وتقدير عناصر التكلفة العامة. - تحمبل النكاليف على مر اكز النكالفة

After counting and determining the indirect costs, they are distributed on two levels:

1. Primary Distribution
2. secondary distribution
بـ 12. التوزيع الثكالونلي غير المباشرة وتحديدها ، يتم توزيعها على مستويين:
1.Primary Distribution: the distribution of indirect costs to the cost centers. The centers within the organization: which are service centers (such as maintenance services, a restaurant), and production centers (manufacturing, assembly) so that the cost of each center (whether service or production) of these centers includes its original cost. Added to it what was downloaded.

التوزيع الأساسي: توزيع التكاليف غير المباشرة على مر اكز التكافة. المر اكز داخل المؤسسة: وهي مر اكز خلمة
 إنتاج) لهزه المر اكز تكالفتها الأصلية. يضاف إليها ما تم تنزيله
خطوات التوزيع الاولي:
 و الفحص، الاطعام، الطبابة, تنظيف، تعويضات، رواتب المشرفين، بحث وتطوير ، النقل الداخل و الخزن ، الار، ،

2 .تحديد الاساس لتوزيع النكاليف العامة و هنالك عدة اسس: أـ قيمة الآلات والمباني لتوزيع الالندثار و التامين و التصليح و والصيانِّنة.

ج- اجور العمال لتوزيع التامين على العمال ، تعويٌ يُضات العمال، مكافئاتهُم.

 و - عدد الآلات لتوزيع نكاليف التشحيمو الزيوت و الفحصو الصيانة.

2- Secondary distribution: that is, the costs of the service centers are distributed to the production centers (for example, the distribution of the costs of the maintenance center, all original and charged to the commodity production centers.

$$
\begin{aligned}
& \text { لتوزيع الثانوي: أي أن تكاليف مر اكز الخمدة توزع على مراكز الإنتاج (على سبيل المثال ، توزيع تكاليف } \\
& \text { مركز الصيانة، كلها أصلية وتحمل على مراكز إنتاج السلع }
\end{aligned}
$$

- total method اجمالية
- Direct Signal Method مباشرة
- step down method تنازلية
- Reciprocal method تبادلية


## -The Direct Method المباشنرة الطريقة

It assumes that there is no reciprocal relationship between the service departments, According to this method, the costs of each service center are allocated separately to the production centers only to the extent that they benefit from the services of the service centers, provided that the basis of distribution is chosen according to the nature of the service performed by the service center.
يفترض علم وجود علاقة متبادلة بين الاقسام الخدمية ، ووفقًا لهذه الطريقة ، يتم تخصيص نكاليف كل مركز خلى الاليمة بشكل منفصل على مر اكز الإنتاج فقط إلى الحد الذي تستففيد فيهمن خدمات مر اكز الخدمة ، بشرط أن يكون الأساس يتم اختيار التوزيعر وفقًا لطبيعة الخدمة التي يؤديها مركز الخـي الخدمة.

## - Step Down Method الطريقة التنازلية

According to this method, the costs of each service center are distributed to each of the production centers and other service centers, according to the relative importance of the downward benefit from the services of each service center separately. Therefore, this method requires that the production service centers be arranged in descending order according to their relative importance, so that it starts first with distributing the costs of the most important service center that provides services to the largest possible number of service centers and production centers and ends with distributing the costs of the service center that leads services to the least number of centers i.e. centers Production only, where the costs of the relatively most important service center are distributed first, then the next, and it ends with distributing the costs of the last service center to the production centers only.

وفقًا لهذّه الطريقة ، يتم توزيع تكاليف كل مركز خدمة على كل منتج المر اكز ومر اكز الخدمة الأخرى ،
 يكون يتم ترتيبمر اكز خذمة الإنتاج بترتيب تنازلي حسب أهينها النسبية ، بحيث يبيدأ أولاً بتوزيع تكاليف
 مركز الخدمة الذي يقود الخدمات إلى أقل عدد من المر اكز ، أي
 تكاليف آخر مركز خدمة على مر اكز الإنتناج فقط.

- Reciprocal Method of Allocating Costs الطريقة التبادليةلتوزيع التكاليف

According to this method, the idea of mutual services between productive service centers is taken into account, and in light of this method, the costs of each service center are added to the cost of any services that benefited from the other service center. Service after adding and subtracting the cost of mutual services on production and service centers using the unilateral or regressive method.

> بموجب هذه الطريقة تراعى فكرة الخدمات المتبادلة بين مر اكز الخمات الإنتناجية، وفى ظل هذه الطريقة يضـاف إلى نكاليف كل مركز خدمات تكلفه إيه خدمات استفادت من مركز الخدمات الأخرى، وتطر ح نفس النكلفة المتبادلة من تكلفة المركز الذي أفاد مر اكز الخذمة تبادليا ثم يتم توزيع صافى تككلفه كل مركز خـمه بعد إضافة وطرح تكلفة الخدمات المتبادلة على مر اكز الإنتاج والخـمات باستخدام الطريقة الانفر ادية آو التنازلية.
Example 1 : Acer company has two production center and two service center, the relating to a period are as under

|  | SERVICE center |  | PRODUCTION |  |
| :---: | :---: | :---: | :---: | :---: |
| center |  |  |  |  |
|  | Maintenance | PERSO | MOULDIN |  |
| FINISHING |  |  |  |  |
| Direct department costs | \$126,000 | \$24,000 | \$130,000 | \$120,000 |
| Square meters |  |  | 15,000 | 3,000 |
| Number of employees | 20 | 10 | 40 | 30 |
| Machine-hours |  |  | 30,000 | 20,000 |

Required: prepare statement the distribution of expenses in the total method and single method

## The Total method:

Maintenance+ PERSONNEL
$=(\$ 126,000+\$ 24,000) \rightarrow \$ 150,0000$
-Total Machine-hours in production departments:
$30,000+20,000=50,000$ hours
-service center cost allocated to moulding
$30000 / 50000$ * $150000=\$ 90000$
-service center cost allocated to finishing
$(20,000 \div 50,000) * \$ 150,000=\$ 60,000=$

## SERVICE center

## PRODUCTION center

## Maintenance PERSONNEL MOULDING

## FINISHING

$\begin{array}{lllll}\text { Direct department costs } & \$ 126,000 & \$ 24,000 & \$ 130,000 & \$ 120,000 \\ \text { Distribution service center } \frac{(126,000)}{000} & \frac{(24,000)}{000} & \underline{90,000} 220000 & \underline{60,000}\end{array}$

## 180000

The single method
Maintenance $\$ 126,000$
-Total Machine-hours in production departments:
$30,000+20,000=50,000$

- Maintenance center cost allocated to moulding $=(30000 \mid 50000) * \$ 126000=\$ 75000$
-Maintenance center cost allocated to finishing $=(20,000 \div 50,000) * \$ 126,000=\$ 50,400=$

PERSONNEL \$ 24000
Total Number of employees $(40+30)=70$
PERSONNEL center cost allocated to moulding
$=(40 \div 70) * \$ 24000=\$ 13714$
PERSONNEL center cost allocated to finishing
$=(30 \div 70) * \$ 24000=\$ 10286$
SERVICE center
PRODUCTION
center
Maintenance PERSONNEL OULDING

## FINISHING


180,686
Example 2: Smart company has four production center and three service center , the relating to a period are as under
service department Production department
power Human Maintenance A B C D recourses building
$\begin{array}{llllllll}\text { Factory overhead } & 30000 & 10000 & 20000 & 50000 & 40000 & 60000 & 90000\end{array}$
Kw hours $\begin{array}{llllllll}12000 & 18000 & 20000 & 50000\end{array}$
Number of employs
$30 \quad 10 \quad 20$
40
Square feet
$5000 \quad 6000 \quad 4000$
5000
Required: prepare statement the distribution of expenses in the total method and single method
The Total method:
Power+ Human recourses + Maintenance building $=(\$ 30,000+\$ 10,000+\$ 20,000$
)
$\rightarrow \$ 60,0000$
-Total Kw hours in production departments:
$12000+18000+20000+50000=100,000$
service center cost allocated to A center
$=(12000 / 10000) * \$ 60000=\$ 7200$
(service center cost =
allocated to B
center
$=(18000 / 100000) * \$ 60000=\$ 10800$
(service center cost $=$
allocated to C center
$=(20000 / 100000) * \$ 60000=\$ 12000$
(service center cost =
allocated to D center
$=(50000 / 100000) * \$ 60000=\$ 30000$ service department

Production department

|  | power | Human <br> recourses | Maintenance <br> building | A | B | C | D |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- |
| Factory overhead | 30000 | 10000 | 20000 | 50000 | 40000 | 60000 | 90000 |
| Distribution service | $(30000)$ | $(10000)$ | $(20000)$ | 7200 | 10800 | 12000 | 30000 |
| center |  |  |  |  |  |  |  |
| Total | 0 | 0 | 0 | 57200 | 50800 | 72000 | 120000 |

## The single method

power \$30,000
-Total Kw hours in production departments:
$12000+18000+20000+50000=100,000$
Power center cost allocated to A center
$=(12000 / 100000) * \$ 30000=\$ 3600$
(power center cost allocated to B center $=$
$=(18000 / 100000) * 30000=\$ 5400$
Power center cost allocated to $C$ center
$=(20000 / 100000) * \$ 30000=\$ 6000$
Power center cost allocated to D center
$=(50000 / 100000) * \$ 30000=\$ 15000$
Human recourses \$ 10000
-Total Number of employs in production departments:
$30+10+20+40=100$
Human recourses center cost allocated to A center $=(30 / 100) * \$ 10000=\$ 3000$
Human recourses center cost allocated to B center $=$
$=(10 / 100) * \$ 10000=\$ 1000$
Human recourses center cost allocated to C center
$=(20 \div 100) * \$ 10000=\$ 20000$
Human recourses center costallocated to D center
$=(40 / 100) * \$ 10000=\$ 4000$
Maintenance building \$20,000
-Total Square feet in production centers:
$5000+6000+4000+5000=20,000$
Maintenance building center cost allocated to A center
$=(5000 / 20000) * \$ 20000=\$ 5000$
Maintenance building center cost allocated to B center $=$
$=(6000 / 20000) * \$ 20000=\$ 6000$
Maintenance building center cost allocated to C center $=$
$=(4000 / 20000) * \$ 20000=\$ 4000$
Maintenance building center cost allocated to D center
$=(5000 / 20000) * \$ 20000=\$ 5000$

|  | service department |  |  | Production department |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | power | Human recourses | Maintenance building | A | B | C | D |
| actory overhead | 30000 | 10000 | 20000 | 50000 | 40000 | 60000 | 90000 |
| Pistribution power fenter | (30000) |  |  | 3600 | 5400 | 6000 | 15000 |
| Distribution Human ecourses center |  | (10000) |  | 3000 | 1000 | 2000 | 4000 |
| Pistribution |  |  | (20000) | 5000 | 6000 | 4000 | 5000 |
| Maintenance building enter |  |  |  |  |  |  |  |
| Total | 0 | 0 | 0 | 61600 | 52400 | 72000 | 114000 |
| 44 |  |  |  |  |  |  |  |

Example3 :

| Centers | SERVICE Centers |  |  | PRODUCTION |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | management |  | maintenanc التجميع |  |  |
| Direct Center costs | $\begin{gathered} \$ 126,000 \\ \$ 160,000 \end{gathered}$ |  | \$24,000 |  |  |
| Number of employees | 30 | 90 |  | 150 | 30 |
| Direct labor hours |  |  |  | 2,100 |  |
| 10,000 |  |  |  |  |  |
| Machine-hours |  |  |  | 20,000 |  |
| 30,000 |  |  |  |  |  |

Required: prepare statement the distribution of service centers costs in the StepDown method.

## solution:

$270=(90+150+30)--->270$
Step 1: service management
$\$(126,000)(90 \div 270)=\$ 42,000$ maintenance Center
$\$(126,000)(150 \div 270)=\$ 70,000$ cutting Center
$\$(126,000)(30 \div 270)=\$ 14,000$ summation Center
Step 2:maintenance >>>> $\$(66,000)=(24000+42000)$
$\$(66,000)(20000 \div 50000)=\$ 26,400 \quad$ cutting Center
$\$(66,000)(30000 \div 50000)=\$ 39,600$ summation Center Service center service maintenance cutting summation management
pirect Center costs
\$126,000 \$24,000
$\$ 100,000 \quad \$ 160,000$

Distribution of service
(126000)

42000
$70000 \quad 14000$
management
istribution of
Maintenance center

Example 4:When selected and identify factory overhead elements of the reality of records and books of analytical materials and wages and expenses shows that there
are common elements that belong to more than one center were as follows:
Rent factory 5000
power Dynamics 3000
Heating and cooling 1000
depreciation of buildings 2000
insurance of employees 5000
If I know that the available data on the cost centers as follows: Production department

Service department

A B C D Maintenance machine

Maintenance building
$\begin{array}{lllllll}\text { Area m^2 } & 200 & 400 & 300 & 600 & 200 & 300\end{array}$
$\begin{array}{lllll}\text { Power machinery } / \mathrm{kW} & 350 & 150 & 200 & 300\end{array}$
$\begin{array}{lllllll}\text { Number of employees } & 150 & 50 & 150 & 100 & 30 & 20\end{array}$

Required:1-Determine the share of each Center of factory overhead elements.
2- prepare statement the distribution of expenses in the:
A- step down method and B- total method and C-single method.

## Solution:1-

Rent factory $5000 / 2000(200+400+300+600+200+300)$
$\$ 5000 \div 2000=\$ / \mathrm{m} 2.5$
Share A center of Rent factory
Share B center of Rent factory
Share C center of Rent factory $200 \mathrm{~m} * \$ 2.5=\$ 500$

Share D center of Rent factory $400 \mathrm{~m} * \$ 2.5=\$ 1000$
$300 \mathrm{~m} * \$ 2.5=\$ 750$
Share main. Mach. center of Rent factory $200 \mathrm{~m} * \$ 2.5=\$ 500$
Share main. building center of Rent factory $300 \mathrm{~m} * \$ 2.5=\$ 750$

$$
\text { power Dynamics } \$ 3000 \div 1000=\$ 3 / \mathrm{kw} \ldots .(350+150+200+300)
$$

Share A center of power Dynamics 350kw * $\$ \underline{3}=\$ 1050$
Share B center of power Dynamics 150kw * $\$ \mathbf{3}=\$ 450$
Share C center of power Dynamics 200kw* $\$ 3=\$ 600$
Share D center of power Dynamics 300kw* $\$ \underline{3}=\$ 900$
Heating and cooling $\$ 1000 \div 2000=\$ 0.5$
/m.......2000(200+400+300+600+200+300)
Share A center of Heating and cooling200 m * $\$ 0.5=\$ 100$
Share B center of Heating and cooling $\quad 400 \mathrm{~m} * \$ 0.5=\$ 200$
Share C center of Heating and cooling $\quad 300 \mathrm{~m} * \$ 0.5=\$ 150$
Share D center of Heating and cooling
$600 \mathrm{~m} * \$ 0.5=\$ 300$
Share main. Mach. center of Heating and cooling200m * $0.5=\$ 100$

Share main. building center of Heating and cooling $300 \mathrm{~m} * \$ 0.5=\$ 150$ depreciation of buildings $\$ 2000 \div 2000=\$ 1 / \mathrm{m}$ .. $2000(200+400+300+600+200+300)$
Share A center of depreciation of buildings $200 \mathrm{~m} * \$ 1=\$ 200$
Share B center of depreciation ofbuildings $400 \mathrm{~m} * \$ 1=\$ 400$
Share C center of depreciation ofbuildings $300 \mathrm{~m} * \$ 1=\$ 300$
Share D center of depreciation of buildings $600 \mathrm{~m} * \$ 1=\$ 600$
Share main. Mach. center of depreciation of buildings $200 \mathrm{~m} * \$ 1=\$ 200$
Share main. building center of depreciation ofbuildings $300 \mathrm{~m} * \$ 1=\$ 300$
insurance of workers $\$ 5000 \div 500=\$ 10$ each work $500(150+50+150+100+30+20)$
Share A center of insurance of employees
$150 * \$ 10=\$ 1500$
Share B center of insurance of employees
$50 \mathrm{~m} * \$ 10=\$ 500$
Share C center of insurance of employees
$150 \mathrm{~m} * \$ 10=\$ 1500$
Share D center of insurance of employees $100 \mathrm{~m} * \$ 10=\$ 1000$
Share main. Mach. center of insurance of employees $\quad 30 \mathrm{~m} * \$ 10=\$ 300$
Share main. building center of insurance of employees $20 \mathrm{~m} * \$ 10=\$ 200$

|  | Production center |  |  |  |  |  |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- |
|  | A | B | C | D | Maintenance center <br> machine | Maintenance <br> building |
| Rent factory | 500 | 1000 | 750 | 1500 | 500 | 750 |

power Dynamics $\quad 1050 \quad 450 \quad 600 \quad 900$
$\begin{array}{lllllll}\text { Heating and } & 100 & 200 & 150 & 300 & 100 & 150\end{array}$
cooling
$\begin{array}{lllllll}\text { depreciation of } & 200 & 400 & 300 & 600 & 200 & 300\end{array}$
buildings
$\begin{array}{lllllll}\text { insurance of } & 1500 & 500 & 1500 & 1000 & 300 & 200\end{array}$
employees

| Total | 3350 | 2550 | 3300 | 4300 | 1100 | 1400 |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- |

2-Astep down method
Maintenance building $\$ 1400$
$1700(200+400+300+600+200+0)$
Share A center of Service center Maintenance building $(200 \div 1700) * \$ 1400=\$ 165$
Share B center of Service center Maintenance building (400 $\div 1700) * \$ 1400=\$ 329$

Share C center of Service center Maintenance building (300 $\div 1700$ ) * $\$ 1400=\$ 247$ Share D center of Service center Maintenance building $(600 \div 1700) * \$ 1400=$ \$494
Share main. Mach. center of Service center Main. building $(200 \div 1700) * 1400=$ \$165
Maintenance machine $\$ 1100$
Power machinery / kW 1000(350+150+200+300)
Share A center of Service center Maintenance machine ( $350 \div 1000$ ) * \$1265= \$443
Share B center of Service center Maintenance machine $(150 \div 1000) * \$ 1265=\$ 190$
Share C center of Service center Maintenance machine (200 $\div 1000$ ) * $\$ 1265=\$ 253$
Share D center of Service center Maintenance machine (3001000) * \$1265= \$379

|  | Produ | tion |  |  | Service center |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | A | B | C | D | Maintenance machine | Maintenance building |
| actory overhead | 3350 | 2550 | 3300 | 4300 | 1100 | 1400 |
| istribution | 165 | 329 | 247 | 494 | 165 | (1400) |
| taintenance building |  |  |  |  |  |  |
| istribution | 443 | 190 | 253 | 379 | (1265) |  |
| Iaintenance machine |  |  |  |  |  |  |
| otal | 3958 | 3069 | 3800 | 5173 | 0 | 0 |

Exercise: Below please factory for the manufacture of cloth data during the year ending on $31 / 12 / 2011$

|  | Service center |  |  | Production center |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | storage | Restaurant | Spinning الغزل | Fabric |
|  |  |  |  |  | القماش |
| Area square meters | 200 | 400 | 200 | 800 | 400 |


| The number of workers | 100 | 60 | 40 | 200 | 600 |
| :--- | :--- | :--- | :--- | :--- | :--- |
| Value machines |  |  | 60000 | 40000 |  |
| Number of bills of <br> exchange of materials | 72 |  | 100 | 76 |  |
| Working hours direct |  | 8000 | 20000 |  |  |
| Hours machines <br> turnover | 5000 | 5000 | 4000 | 16000 | 10000 |
| T. Work indirectly | 7000 | 8000 | 7400 | 19600 |  |

If you know that industrial and other indirect costs were as follows:
The supervision of $\$ 30,000$ expenses, rent $\$ 50,000$.
. maintenance $\$ 4000$ lighting, insurance on the machines $10 \%$ of their value.
the required :
Procedure revealed the distribution of factory overhead costs using the Step-Down method.

Example:- A company has two services and two producing departments. The two service departments serve not only to producing departments but also to each other. The departmental estimates for the next year are as follows.

| Producing departments: | 50,000 |
| :--- | :--- |
| A | 40,000 |
| Bervice departments: |  |
| X | 10,000 |
| Y | 8,800 |

The service departments costs are to be distributed as under:
Cost of X : $50 \%$ to $A, 40 \%$ to B, and $10 \%$ to $Y$
Cost of Y: $40 \%$ to A, $40 \%$ to B, and $20 \%$ to $X$

## Required:

Transfer the service departments costs to each other and to producing departments.

## Solution:

Now we solve the given illustration first using the simultaneous equation method as follows Original costs of service departments:
$X=\$ 10,000$
$Y=\$ 8,800$
After getting the share from distribution of service departments:
$X=\$ 10,000+20 \% Y$
$Y=\$ 8,800+10 \% X$
By putting the value of $Y$ in equation (1)
$X=\$ 10,000+20 \%($ Rs $.8,800+10 \% X)$
$X=\$ 10,000+1760+0.2 X$
$X-0.02 X=\$ 10,000+$ Rs.1,760
$0.98 X=\$ 11,760$
$X=11760 / 0.98$
$=\$ 12,000$
By putting the value of $X$ in equation (2)
$Y=\$ 8,800+10 \%(\$ 12000)$
$Y=\$ 8,800+\$ \$ 1,200$
$=\$ 10,000$

## Distribution Summary

| Department | Producing |  | Service |
| :---: | :---: | :---: | :---: |
|  | A | B | X |
| Original costs <br> Distribution of service department costs: | 50,000 | 40,000 | 10,000 |
| $X$ | 6,000 | 4,800 | $(12,000)$ |
| Y | 4,000 | 4,000 | 2,000 |
| Total departmental overheads | ------- | ------ |  |

Example: Below please factory for the manufacture of cloth data during the year ending on 31/12/2012 Production department Service department

|  | A | B | Maintenance <br> mach. | Mainter <br> build. |
| :--- | :--- | :--- | :--- | :--- |
| Factory overhead | 20200 | 30000 | 10800 | 21000 |
| Center service ratio main. Mach. | $\% 45$ | $\% 40$ |  | $\% 15$ |
| Center service ratio main. Build. | $\% 40$ | $\% 50$ | $\% 10$ |  |

prepare statement the distribution of expenses in the Reciprocal Method. Required: solution :

Original costs of service departments:
$X=\$ 10,800$ Maintenance Mach.
$Y=\$ 21,000 \mathrm{Maintenance}$ build
After getting the share from distribution of service departments:
$X=\$ 10,800+10 \% ~ Y$
$Y=\$ 21,000+15 \% X$
By putting the value of $Y$ in equation (1)
$X=\$ 10,800+10 \%(21000+15 \% X)$
$X=\$ 10,800+2100+0.015 X$
$X-0.015 X=\$ 10,800+2100$
$0.985 \mathrm{X}=\$ 12,900$
x = 12900/0.985
= \$13,096
By putting the value of $X$ in equation (2)
$Y=\$ 21,000+15 \%(\$ 13096)$
$Y=\$ 21,000+\$ 1,964$
= \$22964
Distribution Summary

| Department | Producing |  | Service |  |
| :--- | :--- | :--- | :--- | :--- |
| Original costs <br> Distribution of service <br> department costs: <br> X | A | B | Maintenance mach. <br> 10,800 | Maintenance build <br> 21,000 |



Required: prepare statement the distribution of expenses in the step down method.
Power service center \$30,000
-Total Kw hours in production centers:
$5000+5000+12000+18000+20000+50000=110,000$
$(5,000 \div 110,000) * \$ 30,000=\$ 1364$ share H.R center from power service center cost $(5,000 \div 110,000) * \$ 30,000=\$ 1364$ share M. b. center from power service center cost $(12,000 \div 110,000) * \$ 30,000=\$ 3272$ share A center from power service center cost $(18,000 \div 110,000) * \$ 30,000=\$ 4909$ share $B$ center from power service center cost $(20,000 \div 110,000) * \$ 30,000=\$ 5455$ share C center from power service center cost $(50,000 \div 110,000) * \$ 30,000=\$ 13636$ share Dcenterfrompower service center cost Maintenance building \$20,000+1364>>21364
-Total Square feet in production centers:
$1000+5000+6000+4000+5000=21,000$
$(1,000 \div 21,000) * \$ 20,000=\$ 1017$ share H.RcenterfromM.B service center cost $(5,000 \div 21,000) * \$ 20,000=\$ 5086$ share A center from M.B service center cost $(6,000 \div 21,000) * \$ 20,000=\$ 6104$ share B center from M.B service center cost $(20,000 \div \mathbf{2 1 , 0 0 0}) * \$ 20,000=\$ 4069$ share C center from M.B service center cost $(5,000 \div \mathbf{2 1 , 0 0 0}) * \$ 20,000=\$ 5087$ share D center from M.B service center cost Human recourses $\$ 10000+1364+1017 \gg 12381$
-Total Number of employs in production departments:
$30+10+20+40=100$
$(30 \div 100) * \$ 12,381=\$ 3714$ share A center from H.R service center cost $(10 \div 100) * \$ 12,381=\$ 1218$ share B center from H.R service center cost $(20 \div 100) * \$ 12,381=\$ 2436$ share C center from H.R service center cost $(40 \div 100)^{*} \$ 12,381=\$ 4952$ share D center from H.R service center cost

|  | service department |  |  | Production department |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | power | Human recourses | Maintenance building | A | B | C | D |  |
| Factory overhead | 30000 | 10000 | 20000 | 50000 | 40000 | 60000 | 90 | 00 |
| Distribution power service center | (30000) | 1364 | 1364 | 3272 | 4909 | 5466 | 13 | 36 |
| Total | 0 | 11364 | 21364 | 53272 | 44909 | 65466 | 10 | 3636 |
| Distribution Maintenance building service center |  | 1017 | (21364) | 5086 | 6104 | 4069 | 50 | 37 |
| Total | 0 | 12381 | 0 | 58358 | 51013 | 69535 | 10 | 3723 |
| Distribution Human recourses service center |  | (12381) |  | 3714 | 1218 | 2436 | 4 | 2 |
| Total | 0 | 0 | 0 | 62072 | 52231 | 71971 | 11 | 3675 |

Supervision expenses $\$ 30,000 \div 40000 \mathrm{~h}=\$ \mathrm{~h} 0.75 \mathrm{H}$. Work indirectly 40000(5000+5000+4000+16000+10000)
$5000 \mathrm{H}^{*} \$ \mathrm{HO} 0.75=\$ 3750$ share maintenance center from supervision expense
$5000 \mathrm{H}^{*} \$ \mathrm{H} 0.75=\$ 3750$ share storagecenter from supervision expense $4000 \mathrm{H}^{*} \$ \mathrm{HO} 0.75=\$ 3000$ share Restaurantcenter from supervision expense $16000 \mathrm{H}^{*} \$ \mathrm{HO} 0.75=\$ 12000$ share spinning center from supervision expense 10000 H * $\$ \mathrm{HO.75}=\$ 7500$ share fabriccenter from supervision expense
Rent expenses $\mathbf{\$ 5 0 , 0 0 0} \div \mathbf{2 0 0 0} \mathbf{m} \mathbf{2}=\mathbf{\$ m} \mathbf{2 5}$ Area square meters
2000 (200+400+200+800+400)
200 m * $\$ \mathrm{~m} 25=\$ 5000$ share maintenance center from rent expense
m* \$m25=\$10000 share storage center from rent expense400
$m$ * $\$ m 25=\$ 5000$ share Restaurant center from rent expense 002
$m$ * $\$ \mathrm{~m} 25=\$ 20000$ share spinning center from rent expense 008
$400 \mathrm{~m} * \$ \mathrm{~m} 25=\$ 10000$ share fabric center from rent expense

Lighting expenses $\$ 4000 \div 2000 \mathrm{~m}=\$ \mathrm{~m} 2$

## Area square meters

2000(200+400+200+800+400)
$200 \mathrm{~m} * \$ \mathrm{~m} 2=\$ 400$ share maintenance center from Lighting expense
400 m* $\$ \mathrm{~m} 2=\$ 800$ share storage center from Lighting expense
$200 \mathrm{~m} * \$ \mathrm{~m} 2=\$ 400$ share Restaurant center from Lighting expense
800 m * $\$ \mathrm{~m} 2=\$ 1600$ share spinning center from Lighting expense
$400 \mathrm{~m} * \$ \mathrm{~m} 2=\$ 800$ share fabric center from Lighting expense
insurance of the machines 10\%
$60000 * 10 \%=\$ 6000$ share spinning center from insurance of the machines expense 40000 * $10 \%=\$ 4000$ share fabric center from insurance of the machines expense

Service center
maintenance storage Restaurant spinning fab ic

| c. Materials indirectly | 8000 | 7000 | 8000 | 7400 | 19 |
| :--- | :--- | :--- | :--- | :--- | :--- |
| Supervision expenses | 3750 | 3750 | 3000 | 12000 | 750 |
| Rent expenses | 5000 | 10000 | 5000 | 20000 | 100 |
| Lighting expenses | 400 | 800 | 400 | 1600 | 800 |
| insurance of the machines |  |  |  | 6000 | 40 |
| Total | 17150 | 21550 | 16400 | 47000 | 41 |

Restaurant $\$ 16400$ number of employees $1000(100+60+240+600)$ $\$ 16400$ * $(100 \div 1000)=\$ 1640$ share maintenance center from Restaurant serv. Cent. cost $\$ 16400$ * $(60 \div 1000)=\$ 984$ share storage center from Restaurant serv. Cent. cost
$\$ 16400$ * $240 \div 1000$ ) $=\$ 3936$ share spinning center from Restaurant serv. Cent. cost $\$ 16400$ * $(600 \div 1000)=\$ 9840$ share fabric center from Restaurant serv. Cent. cost Storage $\$ 21550+984=\$ 22534$
Number of bills of exchange of materials $248(72+100+76)$
$\$ 22534$ * ( $72 \div 248$ ) $=\$ 6542$ sharemaintenance center from storage serv. Cent. Cost
$\$ 22534^{*}(100 \div 248)=\$ 9086$ share spinning center from storage serv. Cent. cost
$\$ 22534$ * ( $76 \div 248$ ) $=\$ 6906$ share fabric center from storage serv. Cent. cost
Maintenance $\$ 17150+1640+6542=\$ 25332$
Hours machines turnover 10000(4000+6000)
$\$ 25332$ * ( $4000 \div 10000$ ) $=\$ 10133$ share spinning center from maintenance serv. Cent. cost $\$ 25332$ * ( $6000 \div 10000$ )=\$15199 share fabric center from maintenance serv. Cent. cost

|  | Service center |  |  | Production ce, |  | er |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | maintenance | storage | Restaurant | spinning | fab | ic |
| Factory overhead | 17150 | 21550 | 16400 | 47000 | 419 | 0 |
| Distribution Restaurant | 1640 | 984 | (16400) | 3936 | 98 | ) |
| Total | 18790 | 22534 | 0 | 50936 | 51 | 40 |
| Distribution storage | 6542 | (22534) |  | 9086 | 69 | 5 |
| Total | 25332 | 0 | 0 | 60022 | 58 | 46 |
| Distribution Maintenance | (25332) |  |  | 10133 | 15 | 99 |
| Total | 0 | 0 | 0 | 70155 | 738 | 45 |

## Absorption Costing Theory <br> نظرية التكاليف الممتصة(الاجمالية)

## 1. Absorption Costing Concept مفهوم التكلفة الممتصة(الاجمالية)

Absorption costing is the basis of all financial accounting statement, sometime it's known as total (full) costing. Using absorption costing, all costs (direct, indirect, variable, and fixed) are absorbed into production. The idea in this method does not distinguish between different costs, production of the period must absorbed all cost, and the functional classification is done.
النككلفة الممتصة هي أساس جميع بيانات المحاسبة المالية ، وتُعرف أحيانًا باسم التكلفة الإجمالية (الكالمة). باستخدام تكلفة الامتصاص ، يتم استيعاب جميع التكاليف (المباشرة و غير المباشرة والمتغيرة والثابتة) في الإنتناج. الفكرة في هذه الطريقة لا تمبز بين التكاليف المخلفة ، يجب أن يمتص إنتاج الفترة كل النكاليف،، ويتم التصنيف الوظيفي.

## 2. Units of sales and Production وحدات الييع والإنتاج

For the period, you must know units of sales, production and inventories as:
Beginning inventory XX
Production of the period XX
Ending inventory
Sales units' XXX

## 3. Sales Revenue ايراد المبيعات

Sales revenue calculate by this equation
Sales revenue $=$ Sales Units * Sales price

## 4. Production Cost كلفة الانتاج

The production units of the period must know and the production of the last year also, if it is important.
Total production cost = production units * total cost per unit
or
Production units * direct material per unit $=\mathrm{XX}$
Production units * direct labor per unit = XX
Production units * variable F.O.H per unit $=$ XX
Production units * fixed F.O.H per unit $=$ XX
Total production cost
X XX
كلفة الوحدة الواحدة الاجمالية
Total cost per unit is all cost for the product in the period as:
Direct material XX
Direct labor XX
Variable F.O.H XX
Fixed F.O.H XX

## Total cost per unit X XX

## 6. Inventories Valuation تقييم المخزون

A. Beginning inventory: مخزون اول المدة

Beginning inventory, the units not sale in the last year must evaluation with the total cost of the last year. As:
Beginning inventory $\operatorname{cost}=$ Beginning inventory units * total cost per unit for last year.
B. Ending inventory محزون اخر المدة

Ending inventory the units not sale in the end of this year (assume it is from the production of this year)
Must valuation with the total cost of this year:
Ending inventory cost = Ending inventory units * total cost per unit for this year.

## 7. Total marking costs تكاليف التسويق الاجمالية

Total marking costs, the cost related with sales calculate as:
Total marking costs $=$ Variable marking costs + Fixed marking costs.
Note: Variable marking costs $=$ Sales units * Variable marking costs per unit.

## 8. Total Cost of Goods Sold تكفة البضاعة المباعة الاجمالية

When you added total cost of unit sold (manufacturing) to the total market cost you reach total cost of goods sold.
Total Cost of goods sold = total cost of unit sold (manufacturing) + total marketing cost.
Note: Total cost of unit sold (manufacturing) $=$ Total cost of production + Total cost beginning inventory - Total cost of ending inventory.

## 9. Gross Profit مجمل الربح

Gross profit is the difference between total cost of goods sold cost and sales revenue:
Gross profit = sales revenue - total cost of goods sold
10. Net Profit صافي الريح

It is the result after deduct the managerial cost from Gross profit.
Net Profit $=$ Gross profit - Managerial cost.
Example 1: The cost accountant of Ahmad Company has established the following data for the year 2005.

1- Sales price per unit 250 I.D.
2- Operating units for year
Production 500000 units
Beginning inventory 20000 units
Ending inventory 40000 units

3- Production for the last year $90 \%$ of this year.
4- These data about the cost has available. (I.D)

Direct material \$50
Direct labor
\$ 40
Variable Factory overhead
\$ 35
Variable Marketing cost
Fixed Factory overhead
Fixed Marketing cost
Administrative cost
\$ 1750000
\$ 750000
\$ 500000

## Calculate

1- Sales revenue
2- Total cost of production
3- Total cost of inventories
4- Total marketing cost
5- Total cost of goods sold
6- Gross profit
7- Net Profit

## Solution

$$
\begin{aligned}
\text { 1- Sales Revenue } & =\text { Sales Units } * \text { Sales Price } \\
& =480000 * 250=120000000 \text { (I.D) }
\end{aligned}
$$

Note: Sales units Calculate as:
Beginning inventory 20000
Production 500000
Ending inventory (40000)
Sales Units
480000
2- Total cost of production year 2005:
Direct material $50 * 500000=25000000$
Direct labor $40 * 500000 \quad=20000000$
Variable Factory overhead $35 * 500000=17500000$
Fixed Factory overhead
$=1750000$
Total cost of production $=64250000$
Or
$50+40+35=125$ Variable cost per units.
( $125 * 500000$ ) $=62500000$ (I.D) Variable cost of production $62500000+1750000=64250000$ (I.D) Total cost of production
3- Total cost of inventory:

A- Total cost of beginning inventory $=$ beginning inventory units* Total cost per units (last year).
$=20000 * 128.889=2577780$ (I.D).
Note: Total cost of per unit year 2004:
$\frac{\text { Fixed F.O.H }}{\frac{\text { Production of the last year }}{3.889+50+40+35=128.889} \text { (I.D). }}=\frac{1750000}{450000}=3.889$ (I.D).
3.

B- Total cost of Ending inventory = Ending inventory units * Total cost of per units (this year).
$=40000 * 128.5=5140000$ (I.D).
Note: Total cost of per unit year 2005:
$\frac{\text { Fixed F.O.H }}{\text { Production of this year }}=\frac{1750000}{500000}=3.5$ (I.D).
$3.5+50+40+35=128.5$ (I.D).
4- Total Marketing Cost $=$ Variable Marketing Cost + Fixed Marketing Cost. $=(10 * 480000)+750000=5550000$ (I.D).
5- Total cost of goods sold = total cost of unit sales (manufacturing) + Total marketing cost.
$61687780+5550000=67237780$ (I.D).
Note: Total cost of unit sales (manufacturing) $=$ Total cost of production + Total cost of beginning inventory - Total cost of Ending inventory.
$=64250000+2577780-5140000=61687780$ (I.D).
6- Gross profit $=$ Sales Revenue - Total cost of good sales.
$=120000000-67237780=52762220$ (I.D).
7- Net Profit $=$ Gross profit - managerial cost.
$52762220-500000=52262220$ (I.D).

## Income Statement under Absorption Costing

Income Statement is a report explains all activities of the company for the period from 1-1/31-12 the result of the Statement must be net profit or net loss. The form of the Statement as below:
Income Statement of $(\mathrm{X})$ company For the period from 1-1/31-12

| Sales Revenue |  |  | Xx |
| :--- | :---: | :--- | :--- |
| Cost of goods sold | Xx |  |  |
| Direct material | xx |  |  |
| Direct labor | xx |  |  |
| Variable F.O.H | $\frac{\mathrm{xx}}{}$ | Xxx |  |
| Fixed F.O.H |  | $\frac{\mathrm{Xx}}{\mathrm{Xx}}$ |  |
| Total cost of production |  | $\frac{(\mathrm{Xx})}{\mathrm{Xx}}$ |  |
| Total cost of beginning inventory |  |  |  |
| Total cost of unit available for sale |  |  |  |
| Total cost of ending inventory |  |  |  |


| Total cost of unit sold (manufacturing) |  | -xx |  |
| :--- | :--- | :--- | :--- |
| Total marketing cost |  |  | $(\mathrm{Xx})$ |
| Total cost of goods sold |  |  | Xx <br> Gross profit |
| Managerial cost <br> Net Profit |  |  | $\frac{\mathrm{xx}}{}$ |

Example:- Prepare income statement from the information in ex: 1 using absorption costing.

## Solution

Income statement for Ahmad Company 1-1/31-12/ 2005

| Sales Revenue |  |  | 120000000 |
| :--- | :--- | :--- | :--- |
| Total cost of goods sold | 25000000 |  |  |
| Direct material | 20000000 |  |  |
| Direct labor | 17500000 |  |  |
| Variable F.O.H | $\underline{1750000}$ |  |  |
| Fixed F.O.H |  | 64250000 |  |
| Total cost of production | $\underline{2577780}$ |  |  |
| Total cost of beginning inventory |  | $\underline{66827780}$ |  |
| Total cost of unit available for sale |  | $\underline{656000)}$ |  |
| Total cost of ending inventory |  |  |  |
| Total cost of unit sold (manufacturing) |  | $\frac{(67237780}{52762220}$ |  |
| Total marketing cost |  | $\frac{(500000)}{52262220}$ |  |
| Total cost of goods sold |  |  |  |
| Gross profit |  |  |  |
| Managerial cost |  |  |  |
| Net Profit |  |  |  |

## Variable Costing Theory

## نظرية التكاليف المتغيرة

Variable costing makes a distinction between product costs and period costs. Product costs consist only of prime costs for direct material and direct labor plus variable factory overhead. These are the costs assigned to inventories (work in process and finished goods) and cost of goods sold. Fixed factory overhead is included with other period fixed expenses, such as marketing and administration expenses.
تميز النكلفة المتغيرة بين تكاليف المنتج وتكاليف الفترة. تتكون تكاليف المنتج فقط من التكاليف الأولية للمواد
 للمخزون (الانتاج تحت النثتغيل و السلع التامة الصنع) وتكلفة البضائع اللمباعة. يتم تضمين النفقات العامة الثابتة للمصنع مع المصاريف الثابتة الأخرى للفترة ، مثل مصاريف التّسوبق والإدارة.
2. Units of Sales and Production:- The same in absorption costing.

## 3. Sales revenue:- The same in absorption.

4. Production Cost:- The production units of the period must be known and the production of the last year also, if it is important.
Variable cost of production calculates as:
Variable production cost = production units * Variable cost per units.
Or:
Production units * Direct material per units $=x x$
Production units * Direct labor per units $=\quad x x$
Production units * Variable F.O.H per units $=\quad x x$
Variable production cost
xxx

## 5. Variable cost per unit

Variable cost per unit is the cost for product in the period as:
Direct material
Direct labor xx
Variable F.O.H xx
Variable costper unit xxx

## 6. Inventories Valuation

A- Beginning inventory: Beginning inventory, the units not sale in the last period must evaluation with the variable cost of the last period as:

## Beginning inventory cost = Beginning inventory units* Variable cost per unit for the last period.

B- Ending inventory:- Ending inventory the units not sale in the end of this period (assume it is from the production of this period) must valuation with the variable costs of this period.

Ending inventory cost = Ending inventory units * Variable cost per units for this period.
Note: Variable cost per unit is satiable from period to period.
7. Variable Marketing Cost

Variable marketing cost, the cost related with sales calculates as:
Variable marketing cost = sales units * Variable marketing cost per unit.

## 8. Variable Cost of Goods Sold

When you added variable cost of unit sold (manufacturing) to the variable marketing cost, you can reach variable cost of goods sold.
Variable cost of goods sold = Variable cost of unit sold (manufacturing) +
Variable marketing cost.
Note: Variable cost of unit sold (manufacturing) = variable cost of production + variable cost of beginning inventory - variable cost of ending inventory.
9. Contribution Margin :- Contribution Margin is the different between variable cost of goods sold and sales revenue.
Contribution Margin = Sales revenue - Variable cost of goods sold.
10. Net Profit:- It is the result after deduct all fixed costs (factory overhead, marketing and administration) from Contribution Margin.

Example 2:- The cost accountant of ( Y ) Company has established the following data for the year 2001:
1- Operating units for the year:
Beginning inventory 40000
Production 250000
Ending inventory 20000
2- Production for the last year was 200000 units.
3- These data about the cost has available:
Direct material 10
Direct labor 15
Variable F.O.H 10
Fixed F.O.H 5
5 Variable marketing cost
Fixed marketing cost $\quad 750000$
Administrative cost 500000
4- Sales price per unit is 80 (I.D)

## Calculate

1-Sales revenue
2- Variable cost of production.
3- Variable cost of inventories.
4- Variable marketing cost.

5- Variable cost of goods sold.
6- Contribution margin.
7- Net Profit.

## Solution

1- Sales Revenue $=$ Sales Units * Sales Price
$=270000 * 80=21600000$ (I.D).
Note: Sales units Calculate as:

| Beginning inventory | 40000 |
| :--- | ---: |
| Production | 250000 |

Ending inventory (20000)

Sales Units 270000

2- Variable cost of production
Direct material $\quad 10 * 250000=2500000$
Direct labor $\quad 15 * 250000=3750000$
Variable F.O.H $\quad 10 * 250000=2500000$
Variable costof production 8750000
Or:
$(10+15+10) * 250000=8750000$ (I.D).
3- Variable cost of inventories:
A- Variable cost of beginning inventory $=$ Beginning inventory units * Variable cost per unit.
$40000 * 35=1400000$ (I.D).
B- Variable cost of ending inventory $=$ Ending inventory units * Variable cost per unit.
$20000 * 35=700000$ (I.D).
4- Variable marketing cost
Variable marketing cost $=$ Sales units * Variable marketing cost.
$270000 * 5=1350000$ (I.D).
5- Variable cost of goods sold $=$ Variable cost of unit sold (manufacturing) +
Variable marketing cost.
$9450000+1350000=10800000$ (I.D).

## Note:

Variable cost of unit sold (manufacturing) = Variable cost of production + Variable cost of beginning inventory - Variable cost of ending inventory.
$=8750000+1400000-700000=9450000$ (I.D).
6 - Contribution margin cost.
Contribution Margin $=$ Sales revenue - Variable cost of goods sold.
$21600000-10800000=10800000$ (I.D).

## 7- Net Profit

Net Profit $=$ Contribution Margin - all fixed costs (F.O.H + Marketing cost + Administrative cost).
$10800000-(1250000+750000+500000)=8300000$ (I.D).
Note :- Fixed F.O.H per unit calculated as:
Fixed F.O.H per unit $=$ fixed F.O.H $\qquad$ Production

$$
\mathrm{X}=\frac{1250000(\mathrm{I} . \mathrm{D})}{250000}=5(\mathrm{I} . \mathrm{D})
$$

## Income Statement under Variable Costing

Income Statement is a report explains all activities of the company for the period from 1-1/31-12 the result of this Statement must be net profit or net loss. The form of this Statement as below:
Income Statement of (x) company for the period 1-1/31-12 200x

| Data |  |  |  |
| :--- | :--- | :--- | :--- |
| Sales Revenue |  |  | xxx |
| Variable cost of goods sold | xx |  |  |
| Direct material | xx |  |  |
| Direct labor | xx |  |  |
| Variable F.O.H |  | xx |  |
| Variable cost of production |  | xx |  |
| Variable cost of beginning inventory |  | (xx |  |
| Variable cost of unit available for sale |  |  |  |
| Variable cost of ending inventory |  | xx |  |
| Variable cost of unit sold manufacturing |  |  |  |
| Variable marketing cost |  |  | xx |
| Variable cost of goods sold |  | xx |  |
| Contribution Margin |  | xx |  |
| Fixed costs |  |  |  |
| F.O.H |  |  | (xxx) |
| Marketing |  |  |  |
| Administrative |  |  |  |
| Total fixed costs |  |  |  |
| Net profit |  |  |  |

Example 3:- Prepare income statement from the information in ex. 2 using variable costing.

## Solution

Income Statement of (Y) company for the period 1-1/31-12 2001

| Data |  |  |  |
| :--- | :--- | :--- | :--- |
| Sales Revenue |  |  | 21600000 |
| Variable cost of goods sold |  |  |  |


| Direct material | 2500000 |  |  |
| :--- | :--- | :--- | :--- |
| Direct labor | 3750000 |  |  |
| Variable F.O.H | 2500000 |  |  |
| Variable cost of production |  | 8750000 |  |
| Variable cost of beginning inventory |  | 14000000 |  |
| Variable cost of unit available for sale |  | 10150000 |  |
| Variable cost of ending inventory |  | $(700000)$ |  |
| Variable cost of unit sold <br> manufacturing |  | 9450000 |  |
| Variable marketing cost |  | 1350000 |  |
| Variable cost of goods sold |  |  | $(10800000)$ |
| Contribution Margin |  |  | 10800000 |
| Fixed costs |  | 1250000 |  |
| F.O.H |  | 750000 |  |
| Marketing |  | 500000 |  |
| Administrative |  |  | $(2500000)$ |
| Total fixed costs |  |  | 8300000 |
| Net profit |  |  |  |

Example A:- The Cup Company produced 10000 units of the product during April and May of 2002. During this period, 8000 of these units were sold at 150 (I.D) per unit. The following represent the operations of these two months:
Direct material
20 per unit
Direct labor
10 per unit
Fixed overhead $\quad 60 \%$ of total factory overhead
For the two- month period, total expenses were as follows: (I.D)

Heat
Light
20000
Fuel
Depreciation 20000

Maintenance 2000

Rent
Insurance
Indirect labor
Repairs
Taxes

Marketing and administrative expense 35000,15000
Prepare income statement using: (1) absorption costing (2) variable costing.

## Solution

1- Total factory overhead
Heat
20000
Light
20000

Fuel
Depreciation
Maintenance
Rent
Insurance
Indirect labor
Repairs
Taxes
Taxes
$\qquad$
Total 240000
Fixed F.O.H $=240000 * 60 \%=144000$ (I.D).
Variable F.O.H $=240000 * 40 \%=96000$ (I.D).
2- Sales Revenue $=8000 * 150=1200000$
3- Fixed cost per unit $=\frac{540000}{10000}=54$
4- Total cost end Inv. $=2000 * 54=108000$ (I.D).
5- Variable costend Inv. $=2000 * 39.6=79200$
Income Statement of (CAP) Company
For the period of April and May 2002 Absorption costing

| Data |  |  |  |
| :--- | :--- | :--- | :--- |
| Sales Revenue |  |  | 1200000 |
| cost of goods sold |  |  |  |
| Direct material 20*10000 | 1000000 |  |  |
| Direct labor 10*10000 | 96000 |  |  |
| Variable F.O.H | 144000 |  |  |
| Fixed F.O.H |  | 540000 |  |
| Total cost of production |  | 0 |  |
| Total cost of beginning inventory |  | 540000 |  |
| Total cost of unit available for sale |  | $(108000)$ |  |
| Total cost of ending inventory |  | 432000 |  |
| Total cost of unit sold manufacturing |  | 35000 |  |
| Total marketing cost |  |  | 467000 |
| Total cost of good sold |  |  | 733000 |
| Gross profit |  |  | $(15000)$ |
| Administrative cost |  |  | 718000 |
| Net profit |  |  |  |

Income Statement of (Y) company
for the period April and May 2002 variable costing

| Data |  |  |  |
| :--- | :--- | :--- | :--- |
| Sales Revenue |  |  | 1200000 |
| cost of goods sold | 200000 |  |  |
| Direct material | 100000 |  |  |
| Direct labor | 96000 |  |  |
| Variable F.O.H |  | 396000 |  |
| Variable cost of production |  | 0 |  |
| Variable cost of beginning <br> inventory |  | 396000 |  |
| Variable cost of unit a variable for <br> sale |  | $(79200)$ |  |
| Variable cost of ending inventory |  | 316800 |  |
| Variable cost of unit sold |  | 0 |  |
| Variable marketing cost |  | 144000 |  |
| Variable cost of goods sold |  | 35000 |  |
| Contribution Margin |  | 15000 | $(194000)$ |
| Fixed costs |  |  | $683200)$ |
| Factory overhead |  |  |  |
| Marketing |  |  |  |
| Administrative |  |  |  |
| Net profit |  |  |  |

Example B-: The cost data for Noor Corporation are as shown below:
Sales (units)
Selling price
Beginning inventory
Ending inventory
Production
Direct material
Direct labor
Variable F.O.H
Fixed F.O.H
Market ( $70 \%$ variable)
Administrative expenses
Required:-
1- prepare an income statement for 2001 using absorption costing.
2- prepare an income statement for 2001 using variable costing.
3- prepare an income statement for 2000 using variable costing.

## Solution (1)

1-Total cost of production: $(10+15+5+2) * 120000=3840000$ (I.D).
2-Total cost of beginning inventory
$(10+15+5+2.4) * 15000=486000$ (I.D).
3 - Total cost of ending inventory
$(10+15+5+2) * 10000=320000$ (I.D).
4 -variable market cost

## $30000 * 70 \%=21000$ (I.D).

5-Fixed marketing cost
$30000 * 30 \%=9000$ (I.D).
6-Sales Revenue
$125000 * 60=7500000$ (I.D).
7- Variable cost per unit $(10+15+5)=30$ (I.D).
8 - Variable cost of beginning inventory $=30 * 15000=450000$ (I.D). Income Statement for Noor Corporation

For year 2001 Absorption costing

| Data |  |  |  |
| :--- | :--- | :--- | :--- |
| Sales Revenue |  |  | 7500000 |
| Cost of goods sold | 1200000 |  |  |
| Direct material | 1800000 |  |  |
| Direct labor | 600000 |  |  |
| Variable F.O.H | 24000 |  |  |
| Fixed F.O.H |  | 3840000 |  |
| Total cost of production |  | 486000 |  |
| Total cost of beginning inventory |  | 4326000 |  |
| Total cost of unit available for sale |  | $(320000)$ |  |
| Total cost of ending inventory |  | 3006000 |  |
| Total cost of unit sold (manufacturing) |  |  | 40000 |
| Total marketing cost |  |  | 3464000 |
| Total cost of good sold |  |  | $(20000)$ |
| Gross profit |  |  | 3444000 |
| Administrative cost |  |  |  |
| Net profit |  |  |  |

## Solution (2)

Income Statement for Noor Corporation
For year 2001 variable costing

| Data |  |  |  |
| :--- | :--- | :--- | :--- |
| Sales Revenue |  |  | 7500000 |
| cost of goods sold |  |  |  |
| Direct material | 1200000 |  |  |
| Direct labor | 6000000 |  |  |
| Variable F.O.H |  | 3600000 |  |
| Variable cost of production |  | 450000 |  |
| Variable cost of beginning inventory |  | 4050000 |  |
| Variable cost of unit available for sale |  | $(300000)$ |  |
| Variable cost of ending inventory |  | 3750000 |  |
| Variable cost of unit sold <br> (manufacturing) |  | 21000 |  |
| Variable marketing cost |  |  | $(37710000)$ |
| Variable cost of goods sold | 240000 |  | 3729000 |
| Contribution Margin | 9000 |  |  |
| Fixed costs | 20000 |  | 269000 |
| Factory overhead |  |  | 3460000 |
| Marketing |  |  |  |
| Administrative |  |  |  |
| Net profit |  |  |  |

## Solution: (3)

Year 2000
Sales Revenue $=95000 * 50=4750000$ (I.D).
Variable cost per unit $=10+15+5=30$ (I.D).
Variable cost of production $=30 * 100000=3000000$ (I.D).
Variable cost of beginning inventory $=30 * 10000=300000$ (I.D).
Variable cost of ending inventory $=30 * 15000=450000$ (I.D).
Variable market cost $=20000 * 70 \%=14000$ (I.D).
Fixed marketing cost $=20000 * 30 \%=6000$ (I.D).
Total fixed factory overhead $=100000 * 2.4=240000$ (I.D).
Income Statement for Noor Corporation
For year 2000 Variable costing

| Data |  |  |  |
| :--- | :--- | :--- | :--- |
| Sales Revenue |  |  | 4750000 |
| cost of goods sold |  |  |  |
| Direct material | 1000000 |  |  |


| Direct labor | 1500000 |  |  |
| :--- | :--- | :--- | :--- |
| Variable F.O.H | 500000 |  |  |
| Variable cost of production |  | 3000000 |  |
| Variable cost of beginning inventory |  | 300000 |  |
| Variable cost of unit available for sale |  | 3300000 |  |
| Variable cost of ending inventory |  | $(450000)$ |  |
| Variable cost of unit sold <br> (manufacturing) |  | 2850000 |  |
| Variable marketing cost |  | 14000 |  |
| Variable cost of goods sold |  |  | $(2864000)$ |
| Contribution Margin | 240000 |  | 1886000 |
| Fixed costs | 6000 |  |  |
| Factory overhead | 10000 |  | $(256000)$ |
| Marketing |  |  | 1630000 |
| Administrative |  |  |  |
| Net profit |  |  |  |

## Exercises

Exercise 1:- Income Statement: Variable Costing vs. absorption costing. The following data summarized the operations for the Ruff Skin Company for the current year.
Sales, 40 units @ $\$ 100 \ldots \ldots . . . . . . . . . . . . . . . . . . \$ 4,000$
Production costs, 60 units
Direct material 60 @ \$20......................... 1200
Direct labor, 60 @ \$10 ......................... 600
Variable factory overhead, 60@\$6............ 360
Fixed factory overhead, 60@ \$4................. 240
Operation expenses
Variable, 40 @ \$5 ................................ 200
Fixed, 40@@3................................. 120
Required :Prepare income statement using :
a. absorption costing
b. variable costing

## Exercise 2:- Inventory Cost - Variable vs. Absorption Costing.

As part of its investigation regarding the possible adoption of variable costing, the management of the Anderson Company asks the controller what effect the adoption of such procedures would have on inventories. In developing the answer to this question the following figures, representing operations for the past year, are used:

Units produced- 50,000 , of which 15,000 were not sold
Direct material $\$ 160,000$
Direct labor .200,000
Factory overhead:
Fixed expenses ................. 75,000
Variable expenses...............150,000

## Required:

(1) the cost to be assigned the 15,000 units in inventory using absorption costing.
2) the cost to be assigned the 15,000 units in inventory using direct costing.

## Exercise 3: -Income Statement - full vs. Variable Costing.

The Fleming Corporation produced 24,000 units of product during the first quarter of 19-. 20,000 were sold @ \$20 per unit. Cost of this production was:
Material
$\$ 60,000$
Direct labor $.60,000$
Factory overhead:
Variable costs .........................120,000
Fixed cost .96000
Marketing and administration expenses for the quarter total $\$ 50,000$; all are fixed expense.

## Required:

(1) An income statement using full costing.
(2) An income statement using variable costing.

## Exercise 4:- Absorption vs. Variable Costing. Income Statement.

The following data pertain to the operations of the McCoy Manufactory Company for the year 2018:
Sales in units: 75,000
Finished goods inventory, January 1,19A: 12,000 units
Finished goods inventory, December 31, 19A: 17,000 units
Units sales price : $\$ 10$
Manufactory costs:
Variable costs per production: \$4
Fixed factory overhead: $\$ 160,000$
Marketing and administrative expenses:
Variable costs per unit of sales: $\$ 1$
Fixed marketing and administrative expenses: $\$ 150,000$

## Required:

1) An income statement for 19A under absorption cost concept.
2) An income statement for 19A under the variable concept.
3) An accounting for the difference in profit under the two concepts.

## Job order costing

In job order industries , production work is done against order From customers each job work need special treatment and can be clearly distinguished from other jobs . for examples of job Order industries are printing press, construction of building , Bridges roads, ship building .
في صناعات الاوامر الانتاجية، يتم انتاج العمل مقابل لطلب العملاء ، كل امر انتاجي
 أمثلة عن صناعات الاوامر الانتناجية مثل الطباعة ، واعمال البناء ، والطرق والا والجسور ، وبناء السفن.

## Objectives of job

The following are costing the main objectives of job costing 1-Cost of each job is ascertained separately . this helps in Findin ${ }^{\mathrm{g}}$. out the profit or loss on each job
2- It enables management to detect those job which are more
Profitable and those which are unprofitable .
3-It provides a basis for determining the cost of similar jobs under taken in future.
4-It helps management in controlling cost, be comparing the Actual cost with the estimated cost .
أهداف الاوامر الانتاجية

فيما يلي الاهداف الرئيسية للأوامر الانتتاجية
 2 - تـكن الإدارة من الكثف عن الاون الوامر المربحة اكثر والغير مربحة. 3 - يوفر أساسنًا لتحديد تكلفة الوظائف الممانثلة التي يتم اتخاذها فيا في المستقبل. 4 - يساعد الإدارة في التحكم في التكلفة ومقارنة التنكلفة الفعلية بالتكلفة المقارة.

Job costing procedure اجراءات الاوامر الانتاجية
The following steps ate taken in jobs costing.
رقم الامر. 1-job number
2-Production order. الامر الانتاجي
3-Job cost sheet. ورقة الامر الانتتاجي

## Job cost sheet

## Customer

Date commencement
job No
date of completion


## Total cost

## Material

Labor
Factory overhead
Administration overhead Selling overhead
$\qquad$
$\qquad$


$\qquad$


cost of job

## order

1-Direct cost : it means
a-Direct materials
b- Direct
wages
2-In Direct cost : it means
a- In Direct materials b-In Direct wages c-In Direct expenses.

The Direct cost and in direct cost in all cost centers are total Ned to give the total cost When the jobs are completed, the cost is transferred to cost of sales account . the total cost of jobs completed during each period is set against the sales to determine the profit or loss for the period The Journal entries :

The Journal entries for direct material, direct labor and factory overhead are given below :
A- direct material :
Work in progress control ***
Cash or debtors ***
To record purchase of material
B- Material witch received from store room

Work in progress control ***
Stores control ***

C - Material sends back to storeroom : Stores control
***
Work in progress control ***
D- direct labor :
Work in progress control ***

Wages control
***

E- factory overhead :
Factory overhead control
***

| in direct material | $* * *$ |
| :--- | :--- |
| indirect labor | $* * *$ |
| indirect expense | $* * *$ |

F- To record applied overhead to job order :

Work in progress
Factory overhead applied
****
G- overhead variance
Variance = Actual factory overhead

Positive variance :
Factory overhead control
***
Variance factory overhead
***

## Negative variance :

Variance factory overhead ***
Factory overhead control ***

## Example 1

From the following in formation prepare job cost sheet

| Particulars | job No 1 | job No2 | Amount |
| :--- | :--- | :---: | ---: |
| Direct materials | 2000 | 1000 | 3000 |
| Direct wages | 1500 | 2250 | 3750 |
| Machine hour | 500 | 750 |  |

The overhead loaded by I.D . 2 for machine hour.

## Solution

Job cost sheet

| Particulars | Job No 1 | Job No 2 | Amount LD |
| :--- | :--- | :--- | :--- |
| Direct material <br> Direct wages | 2000 <br> 1500 | 1000 <br> 2250 | 3000 <br> 3750 |
| Prime cost <br> Supposed over <br> head <br> Supposed cost | 3500 | 3250 | 6750 |
| 1000 | 4500 | 4750 | 2500 |

## Example 2

From the following information prepare job cost sheet for the year ended

|  | 2015 |  |  |  |
| :--- | :---: | :--- | :--- | :--- |
| Particulars | job No 1 | job No 2 | job No | Amoun |
| Direct materials | 3000 | 1500 | 4500 | 9000 |
| Direct wages | 2500 | 3000 | 5500 | 11000 |
| Machine hour | 1250 | 1750 | 2000 |  |

The overhead cost loaded by LD 2 for machine hour Job cost sheet

| Particulars | Job No 1 | Job No 2 | Job No3 | Amount |
| :--- | :--- | :--- | :--- | :--- |
| Direct materials <br> Direct wages <br> Prime cost | 3000 <br> 2500 | 1500 <br> 3000 | 4500 <br> 5500 | 9000 <br> 11000 |
|  | 5500 | 4500 | 10000 | 20000 |

## Solution

| Supposed overhead | 2500 | 3500 | 4000 | 10000 |
| :--- | :--- | :--- | :--- | :--- |
| Supposed cost | 8000 | 8000 | 14000 | 30000 |
|  |  |  |  |  |

## Example 3

From the following in formation prepare job cost sheet for the year ended 2007

Particular job No 1 job No 2 job No 3 amount
Direct materials 2000100030006000
Direct wages
15002000
40007500
The overhead cost laded by $150 \%$ from direct materials Solusion
$\left.\begin{array}{|l|l|l|l|l|}\hline \begin{array}{l}\text { Direct materials } \\ \text { Direct wages }\end{array} & 2000 & 1000 \\ 2000\end{array}\right)$

Example(4):- The following data for the month of March(1), the first in March was up (1) under operation at a cost of $\$ 2,000$ direct materials $3000 \$$ wages directly (2)during the month of March began operating on the order and at all costs during the month of March as follows:

|  | Itis 1, | 2 |
| :---: | :---: | :---: |
| Direct materials | $\$ 4000$ | $\$ 5000$ |
| Wages directly | $\$ 8000$ | $\$ 6000$ |

The wage rate at $\$ 2 /$ hour and the rate of loading additional costs of $\$ 3 /$ hour Factory overhead include ( $40 \%$ Electric expense, $50 \%$ insurance of machine , $10 \%$ rent of plant )
Required:- 1- preparation cost for cards is 1 and 2 is for the month of March?

2- record journal entries, If you know that actual F .O.H were 21000 and the order save been their finished and taken to warehouses.
Solation :- work costcard 1

| Date | Materials | wages | Factory overhead |
| :--- | ---: | ---: | ---: |
| Balance | 2000 | 3000 | - |
| During the month | 4000 | 8000 | 12000 |
| Total | 6000 | 11000 | 12000 |

\$ $8000 /$ \$ h $2=4000$ hour
4000 hour * $\$$ h $3=\$ 12000$ factory overhead

## CostSummary

Materials
Wages
Factory overhead
6000
11000

Total
29000
work cost card 2

| Date | Materials | wages | Factory overhead |
| :---: | :---: | :---: | :---: |
| During the <br> month | 5000 | 6000 | 9000 |
| Total | 5000 | 6000 | 9000 |

$\$ 6000 / \$$ h 2 = 3000 hour
3000 hour * \$ h $3=\$ 9000$ factory overhead

## CostSummary

| Materials | 5000 |
| :--- | :--- |
| Wages | 6000 |

Factory overhead 9000
Total 20000
$2 /$ record journal entries.
1- Using materials of production
Work in process (1) 4000
Work in process (2) 5000
Materials control ..... 9000
2- substantiation of wages
Wages \& salaries control 14000
Accrued Wages \& salaries 14000
3- Upload wages
Work in process (1) ..... 8000
Work in process (2) ..... 6000
Wages \& salaries control ..... 14000
4- Substantiation ..... الإثبات of F.O.H
Electric expense ..... 8400
insurance of machine ..... 10500
rent of plant ..... 2100
accrued expenses ..... 21000
Actual F. o. H control 21000
Electric expense ..... 8400
insurance of machine ..... 10500
rent of plant ..... 2100
5- Upload factory overhead
Work in process (1) 12000
Work in process (2) 9000
Estimated F.o.H control ..... 21000
6- Finished goods control 49000
Work in process (1) ..... 29000
Work in process (2) ..... 20000

## Exercises

Exercese.1/ The Cambridge Company uses job order costing. At the beginning of the May, two jobs were in process:
Materials
Direct labor
Applied factory overhead
Job 369 Job372
\$2,000 \$ 700
1,000 300
$1,500 \quad 450$
There was no inventory of finished goods on May1. During the month, Jobs $373,374,375,376,378$, and 379 were started.
Materials requisitions for May totaled $\$ 13,000$, direct labor cost, $\$ 10,000$, and actual factory overhead, $\$ 16,000$. Factory overhead is applied at a rate of $150 \%$ of direct labor cost. The only job still in process at the end of May is No. 379 , with costs of $\$ 1,400$ for materials and $\$ 900$ for direct labor. Job 376, the
only finished job on hand at the end of May, has a total cost of $\$ 2,000$.

## Required:

1. T accounts for work in process, finished goods, cost of goods sold, factory overhead control, and applied factory overhead.
2. General journal entries to record:
a. Cost of goods manufactured
b. Cost of goods sold
c. Closing of over or under applied factory overhead to cost of goods sold
Ex. 2 / Beaver, in com . provided the following data for January, 2013:
Materials and supplies:
Inventory, January 1, $2013 \quad \$ 10,000$
Purchases on account 30,000
Labor:
Accrued, January 1, $2013 \quad 3,000$
Paid during January (ignore payroll taxes)
25,000
Factory overhead costs:
Supplies (issued from materials)
1,500
Indirect labor
3,500
Depreciation 1,000
Other factory overhead costs (all from outside suppliers on
account) account)
Work in process:
Work in process January 1, 2013

| $\underline{\text { Job1 }}$ | $\underline{\text { Job2 }}$ | $\underline{\text { Job3 }}$ | Total |
| :--- | :--- | :--- | :--- |
| $\$ \$ 1,000$ | -- | -- | $\$ 1,000$ |

Job costs during January:

| Direct materials | 4,000 | $\$ 6,000$ | $\$ 5,000$ | 15,000 |
| :--- | :--- | :--- | :--- | :--- |
| Direct labor | 5,000 | 8,000 | 7,000 | 20,000 |
| Applied factory overhead | 5,000 | 8,000 | 7,000 | 20,000 |

Job 1 started in December, 2012, finished during January, and sold to a customer for $\$ 21,000$ cash
Job 2 started in January, not yet finished.
Job 3 started in January, finished during January, and now in the finished goods inventory awaiting customer's disposition Finished goods inventory January 1, 2013.

Required:- Journal entries, with detail for the respective job orders and factory overhead subsidiary records, to record the following transactions for the January:

1. Purchase of materials on account.
2. Labor paid.
3. Labor cost distribution.
4. Materials issued.
5. Depreciation for the month.
6. Acquisition of other overhead costs on credit.
7. Overhead applied to production.
8. Jobs completed and transferred to finished goods.
9. Sales revenue.
10. Cost of goods sold.

Ex. 3 / Hegel Company is a manufacturing firm that uses job order costing system. On January 1, 2013 the beginning of its fiscal year, the company's inventory balances were as follows:-

Raw materials
Work in process
Finished Goods

The company applies overhead cost to jobs on the basis of machine-hours worked. For the current year, the company estimated that it would work 75,000 machinehours and incur $\$ 450,000$ in manufacturing overhead cost. The following transactions were recorded for the year

1. Raw materials were purchased on account, $\$ 410,000$.
2. Raw materials were requisitioned for use in production, $\$ 380,000(\$ 360,000$ direct materials and $\$ 20,000$ indirect materials).
3. The following costs were incurred for employee services: direct labor, $\$ 75,000$; indirect labor, $\$ 110,000$; sales commission, $\$ 90,000$; and administrative salaries, $\$ 20,000$.
4. Sales travel costs were $\$ 17,000$.
5. Utility costs in the factory were $\$ 43,000$.
6. Advertising costs were $\$ 180,000$.
7. Depreciation was recorded for the year, 350,000 ( $80 \%$ relates to factory operations, and $20 \%$ relates to selling and administrative activities).
8. Insurance expired during the year, $\$ 10,000$ ( $70 \%$ relates to factory operations, and $30 \%$ relates to selling and administrative activities).
9. Manufacturing overhead was applied to production. Due to greater than expected demand for its products, the company worked 80,000 machinehours during the year(actual).
10. Goods costing $\$ 9,00,000$ to manufacture according to their job cost sheets were completed during the year.
11. Goods were sold on account to customers during the year at a total selling price of $\$ 1,500,000$. The goods cost $\$ 870,000$ to manufacture according to their job cost sheets.

## Required:

1. Prepare journal entries to record the preceding transactions.
2. Post the entries in (1) above to T -accounts (don't forget to enter the beginning balances in the inventory accounts).
3. Is manufacturing overhead under applied or over applied for the year? Prepare journal entry to close any balance in the manufacturing overhead account to cost of goods sold (COGS). Do not allocate the balance between ending inventories and cost of goods sold (COGS).
4. Prepare an income statement for the year.

Ex.4/-The Fine manufacturing company uses job order costing system. The company uses machine hours to apply overhead cost to jobs. At the beginning of 2012, the company estimated that 150,000 machine hours would be worked and $\$ 900,000$ overhead cost would be incurred during 2012.
The balances of raw materials, work in process (WIP), and finished goods at the beginning of 2012 were as follows:
Raw materials \$40,000
Work in process $\quad 30,000$
Finished goods $\quad 60,000$
The Fine manufacturing company recorded the following transactions during 2012:
a. Raw materials purchased on account, $\$ 820,000$.
b. Raw materials were requisitioned for use in production, $\$ 760,000$ ( $\$ 720,000$ direct materials and $\$ 40,000$ indirect materials).
c. Direct labor , $\$ 150,000$; indirect labor, $\$ 220,000$; sales commission, $\$ 180,000$; and administrative salaries, $\$ 400,000$.
d. Sales travel costs were $\$ 34,000$.
e. Utility costs incurred in the factory, $\$ 86,000$.
f. Advertising expenses were $\$ 360,000$.
g. Depreciation for the year was $\$ 700,000$ ( $\$ 560,000$ relates to factory and $\$ 140,000$ relates to selling and administrative activities).
h. Insurance expired during the year, $\$ 20,000(\$ 14,000$ relates to factory operations and $\$ 6,000$ relates to selling and
administrative activities).
i. Fine manufacturing company worked 160,000 machine hours. Manufacturing overhead was applied to production.
j. Goods costing $\$ 1,800,000$ were completed during the year.
k. The goods costing $\$ 1,740,000$ were sold to customers for \$3,000,000.
Required: 1. Prepare journal entries, T-accounts and income statement from the above information.
2.Prepare a journal entry to close the balance in manufacturing overhead account (over or under applied manufacturing overhead) to cost of goods sold.

## Process Costing System

نظام المراحل الانتاجية

Under a process cost system, costs are accumulated according to each department, cost center or process. The average unit cost for a day, week or year is obtained by dividing the department cost by the number of units (tons, gallons, etc.) produced during the particular period.
Process costing, is probably the most widely used cost system, it represents, a type of costing procedure for mass production industries producing standard Products.
Industries using process costs are paper, steel, chemicals, textiles, oil refining, flourmills, food manufacture, milk diary, sugar works .....etc
 منوسط نكلفة الوحدة ليوم أو أسبوع أو سنة بقسمة تكلفة القسم على عدد الوحدات(طن ، جالون ، إلخ) المنتجة خلال فترة معينة. من المحتمل أن تكون تككلفة المرحلة هي نظام النكافة الأكثر استخدامًا ، فهي تمثل نوعًا من إجر اءات تقنـير التكاليف لصناعات الإنتاج الضذم التي تنتج منتجات قياسية. الصناعات التي تستخذم تكاليف العطلية هي الورق ، والصلب ، والمواد الكيميائية ، و المنسوجات ، وتكرير الزيت، ومطاحن الدقيق ، وصناعة الأغذية ، ومنتجات الحليب، وأعمال السكر ..... إلخ

## Process costing procedure

The essential system in costing procedure are :
1 -the factory is divided in to a number of process \& an account is maintained for each process.
2- each process account debited with materials cost labor cost
Direct expenses \& overheads allocated to the process.
3- the output of a process is transferred to next process \& becomes input for it.
4-the finished output of the last process is transferred to the finished goods account .

إجر اءات تكلفة المر احل
ان النظام الأساسي في إجراء التكالفة هو:
1- يقسم المصنع إلى عدد من العمليات ويحتظ بحساب لكل عملية.
2- يتم خصم حصاب كل مرحلة مع تكلفة المواد وتكلفة العمل و المصروفات المباشرة و النفقات
العامة المخصصة للمرحلة.
3- ينتم تحويل مخرجات المرحلة إلى العملية التاليةوتصبح ددخلاً لها.
4- يتم تحويل المخر ج النهائي للمرحلة الأخيرة إلى حساب البضاعة النامة الصنع.

## Accumulation of costs

In a process cost system procedures must be developed to:

1. Accumulate materials, labor and factory overhead by departments.
2. Determine the unit cost for each department.
3. Transfer costs from one department to the next.
4. Assign costs to work in process.

$$
\begin{aligned}
& \text { تجميع النكاليف } \\
& \text { يجب تطوير إجراءات نظام تكلفة المر احل من أجل: } \\
& \text { 1. تجميع المواد والعمالة والتكاليف الصناعية غبر المباشرة من قبل الاقسام. } \\
& \text { 2. تحديد تكلفة الوحدة لكل قسى. } \\
& \text { 3. } 3 \text { ـتحويل التكاليف من قسم إلى آخر. } \\
& \text { 4. تعيين النكاليف للإنتاج تحت التشغيل. }
\end{aligned}
$$

## Flow of units

The flow of units (in terms of quantity) through a process cost system can be summarized by the following equation:

Units in process at beginning + units started in process or transferred in $=$ units transferred out + units completed and on hand + units still in process

When any four terms in the equation are known the missing component can be computed from the equation. Note that all the components are not necessarily present in each situation (i.e. there may not be units in process at the beginning of the period or units completed and still on hand at the end of the period).

$$
\begin{aligned}
& \text { تدفق الوحدات } \\
& \text { يكن تلخيص تدفق الوحدات (من حيث الكمية) من خلال نظام تكلفة المرحلة بالمعادلة التالية: } \\
& \text { الوحدات تحت الانتاج بداية المدة + الوحدات التي تم البدء بها أو منقولة اليها = الوحدات المنقولة للخارج + } \\
& \text { الوحدات التامة + الوحدات التي ماز الت في العطلية الانتاجية. } \\
& \text { عندما يتم معرفة أي من التفاصيل الأربعة في المعادلة ، يوكن حساب المكون المفقود من المعادلة. لاحظ أن } \\
& \text { جميع الككو نات ليست بالضرورة هوجودة في كل موقف (أي قـ لا لا تكون هناك ونا وحدات قيد المعالجة في بداية } \\
& \text { الفترة أو وحدات مكتملة ولا تزال في متناول اليد في نهاية (الفترة). }
\end{aligned}
$$

## The Journal entries :

A- To record the cost to Process:

| Process NO ( $) \mathbf{A} / \mathrm{C}$ | $* * *$ |  |
| :---: | :---: | :---: |
| Stores control |  |  |
| Wages control |  | $* * *$ |

B -transferred Process A/C to another :
Process NO ( ) A/C ***
Process NO ( ) A/C
C- transferred the last Process A/C :
Stores control of finished good ***
Process NO ( ) A/C ***

And :
Cost of sales ***
Stores control of finished good ***
And :

| Sales Revenue | $* * *$ |
| :---: | :--- |
| Cost of sales | $* * *$ |

Example 1:- Assume that the Beckerman Company had 1,500 units in work in process at the beginning of the month, put 5,000 units into process and had 1,000 units in work in process at the end of the month. All units completed were transferred out to Department B. The number of units transferred is computed as follows:
Flow units
Units in process at beginning $\quad 1,500$
Units started in process 5000
Units available $\quad 6,500$
Units still in process $\quad 1,000$
Units transferred to Department B . $\underline{\underline{5,500}}$
Out flow
6500

## Equivalent Units of Production

To allocate costs when inventories of partially finished goods are involved, all units (beginning inventory, goods transferred, ending inventory) must be expressed in terms of completed units. This is done by means of a common denominator, known as equivalent units of production or equivalent production.
Methods of Costing Work in Process
(1) Average costing under this method also known as weighted- average costing, the opening work in process inventory costs are merged with the costs of the new period and a new average cost is obtained. Thus there is only one average cost for goods completed.
Equivalent units under average costing may be computed as follows:-
Units completed (Transferred out plus still on hand) $+[$ Ending work in process X Degree of completion (\%)]
This method is based on the assumption that all the beginning work in process was started and completed during the current period.

Example 2:- The following data related to the activities of Department A during the month of May:-
Beginning work in process 8,000 Units
( $100 \%$ complete as materials $70 \%$ complete as to conversion costs)
Goods started in process 86,000
Units transferred to Dept. B $\quad 80,000$
Units completed and on hand 4,000
Ending work in process $\quad 10,000$
( $100 \%$ complete as to materials $60 \%$ complete as to conversion costs)
Equivalent production in Department A for the month, using average costing is computed as follows:-

|  | Materials |  | Conversion cost |
| :--- | :---: | :---: | :---: |
| Units Completed |  |  |  |
| Transferred to Dept. B | 80,000 | 80000 |  |
| Completed and on hand | 4,000 |  | 4,000 |
| Ending inventory units, | amount completed:- |  |  |
| Materials $(100 \%)$ | 10,000 | ------------ |  |
| Conversion costs $(60 \%)$ | $--------0,000$ |  |  |
| Equivalent production | 94,000 | 90,000 |  |

## (2) FIF0 Costing

Under this method, the opening work in process inventory costs are separated from additional costs applied in the new period. Thus, there are two unit costs for the period: (1) opening work in process units completed and (2) units started and finished in the same period.
Under FIF0, the beginning work in process is assumed to be completed and transferred first. The ending work in process is then assumed to be from the goods put into production during the period. Thus, ending work in process is calculated from current period unit costs according to degree of completion.
Equivalent units under F.I.F.O costing may be computed as follows:-
Units completed (Transferred out plus still on hand)
-Opening work in process (regardless of stage of completion)
+Amount needed to complete Beginning work in process
+Amount completed in Ending work in process.
Example 3:- Using the same data as in Example 2, we compute the equivalent production for Department A under the FIFO method follows:-

|  | Materials |  | Conversion |
| :--- | :--- | :--- | :--- |
| Units completed |  |  |  |
| Transferred to Dept. B | 80,000 |  | 80000 |
| Completed and on hand | 4,000 |  | 4000 |
| Less: Beginning work in process | $(8,000)$ |  | $(8,000)$ |
|  |  |  |  |

Started and completed this period $76,000 \quad 76000$
Completion of Beginning Inventory units
Materials

| $(0 \%)$ | 0 |
| :---: | :---: |
| $\cdots$ | 2,400 |
| 76,000 | 78,400 |

Ending Inventory units Completed materials (100\%)

10,000
Conversion costs ( $60 \%$ )

$$
\begin{array}{cc}
. & 6,000 . \\
86,000 & 84,400
\end{array}
$$

Equivalent production under FIFO may also be computed by subtracting the period of beginning work in process that was completed during the previous month from equivalent production under average costing.

Materials Conversion Units
Equivalent production average
Costing (From Example 2)
94,000
90,000
Less: Beginning work in process
(Portion completed Last month)
Materials (100\%)
$(8,000)$
Conversion Costs (70\%) $\qquad$ $(5,600)$
Equivalent production F.I.F.O costing $\underline{\underline{86,000} \quad 84,400}$

## Cost of production Report

The cost of production report shows all costs chargeable to a department or cost center for the period. Since its principal objective is the control of costs, detailed data relating to total and unit costs must be provided. Typically, the cost breakdown is made by cost elements for each department (or cost center). This report is also a good source for summary journal entries at the end of the month. The cost of production report generally contains four sections:
Quantities This section accounts for the physical flow of units into and out of a department.
-Equivalent production This section shows the sum of:
(1) it's still in process restated in terms of completed units
(2) total units actually completed.
-Costs to Account for This section accounts for the incurrent of costs that were:
(1) in process at the beginning of the period
(2) transferred in from previous departments
(3) added by the department.
-Costs Accounted for This section accounts for the disposition of costs charged to the department. Were the costs:
(1) transferred out to another department or to finished goods.
(2) Completed and on hand.
(3) Still in process at end of the period.

It should be noted that the total of the costs to account for must equal the total of the costs Accounted for

تقرير تكلفة الإنتاج<br>يوضح تقرير تكلفة الإنتاج جميع النكاليف المحملة على القسم أو مركز التكلفة للفترة. نظرًا لأن الهدف الرئبسي هو التحكم في النكاليف ، فيجب تقديم بيانات مفصلة تتعلق بالنكاليف الإجمالية و الوحدة. عاليا عادةً ما يتم<br>إجر اء تقسيم التكلفة حسب عناصر التكلفة لكل قسم (أو مركز تكلفة). يعد هذا التنقرير أيضًا مصدرًا جيدًا لإدخالات دفتر اليومية الموجزة في نهاية الثهر .<br>يحنوي تقرير تكلفة الإنتاج بشكل عام على أربعة أقهامام<br>الكميات يوضح هذا القسم التنفق المادي للوحدات داخل وخـي وخار ج القسم.<br>الإنتاج المكافئ يوضح هذا القسم مجموع: -<br>(1) لا تز ال قبد المعالجة من حيث الوحدات المكتملة<br>(2) إجمالي الوحدات الككتملة بالفعل.<br>تكاليف الدحاسبة لهذا القسم تمثل التكاليف المتكبدة التي كانت: (1) قبد المعالجة في بداية الفترة (2) منقول من الإدار ات السابقة (3) مضافة من قبل القسم<br>اللتكاليف المحتسبة لهذا القسم حسابات التصرف في النكاليف المحملة على القسم. و هذه التكاليف هي:<br>(1) النكاليف التي تم نقلها إلى قسم آخر أو إلى بضاعة تالمة الصنع. (2) التكاليف المكتملة وفي متناول اليد.<br><br>وتجدر الإشارة إلى أن إجمالي النكاليف المراد حسابها يجب أن يساوي إجمالي النكاليف المحسوبة.

Example 4:- The Vogel manufacturing corporation uses the first in first out method of process costing. The following data relate to the operations of Department A during the month of July 19X1:

## Production (in units)

Beginning work in process ( $100 \%$ complete as to materials:-
$(2 / 3) \%$ complete as to conversion costs) $\quad 1,500$
Started in process
5,000
Transferred to Dept. B
5,500
Ending work in process ( $100 \%$ complete as to materials:-
$60 \%$ complete as to conversion costs)
1,000
Costs in Beginning inventory
Materials
\$1,680
Labor
1,400
Overhead
1,120
Cost Added during the Month
Materials
$\$ 10,000$
Labor
8,500
Overhead
6,800

The July cost of production Report for Department A is shown below:
The Vogel manufacturing corporation cost of production Report, Department A F.I.F.O cost method for the month July 19X1

1) Quantities

Units in process at Beginning $\quad 1,500$
(All materials; $2 / 3$ conversion costs)
Units started in process $\underline{\underline{5.000}}$
Total units to account for $\underline{6500}$
Units transferred to next Department 5,500
Units still in process
(All materials; 3/5 Labor and overhead) $\underline{\underline{1,000}}$
Total units for accounted 6500
2) Equivalent production

|  | Materials | Conversion costs |
| :---: | :---: | :---: |
| Transferred to next department | 5,500 | 5,500 |
| -Beginning inventory (total) | 1,500 | 1500 |
|  | 4,000 | 4000 |
| +Amount needed to complete beginning inventory ( $1 / 3$ ) | 0 | 500 |
|  | 4,000 | 4,500 |
| +Ending inventory | 1,000 | 600 |
| Equivalent production | $\underline{\underline{5.000}}$ | 5.100 |

## 3) Costs to Account for

Work in process, Beginning Balance
Costs Added during month
Materials
Labor
1.667(b)

Factory overhead
Total costs added
Total costs to Account for

Total Cost Unit Cost
$\$ 4,200$
$\$ 10,000 \quad 2,000(a)$
8,500
6,800
1.33 (c)
$\$ 25.300$
$\$ 5,000$
\$29,500

Computations Unit Costs
(a) Materials: $\$ 10,000 / 5,000=\$ 2,000$
(b)Labor: $\$ 8,500 / 5,100=\$ 1.666$
(c)Overhead: $\$ 6,800 / 5,100=\$ 1.333$
4) Costs Accounted for

Transferred to next Department
From Beginning Inventory (1500 Units)
Inventory Value
\$4,200
Labor added ( 1500 * 1.667 * 1/3) 833
Factory overhead Added ( 1500 * \$1.333 * 1/3) 667
Total cost, Beginning units $\$ 5.700$
From current production;
Units started \& completed (4000 units * \$5.00)
Total cost (beg + started and completed)
$\underline{\underline{20,000}}$
Work in process, Ending ( $3 / 5$ completed):
Materials $(1000$ * \$2.00) $\quad 2,000$
Processing costs ( 1000 * 3.00 * 3/5) $\quad 1,800$
Total costs Accounted for 25,700

Example 5:- If the Vogel manufacturing had used the average costing method instead of F.I.F.O, its cost of production report for the month of July would have appeared as shown below. The data are the same as in Example 4
The Vogel manufacturing corporation cost of production Report Department A Average costing method for the month of July 19X1.

## 1) Quantities

Units in process at Beginning
(all materials $2 / 3$ conversion costs) $\quad 1,500$
Units started in process $\quad \underline{\underline{5.000}}$
Total units to be account for $\quad 6,500$
Units Transferred to next Department 5,500
Units still in process
(All materials $3 / 5$ conversion costs) $\quad 1,000$

| Total units for accounted | 6,500 |
| :--- | :--- |

## 2) Equivalent production:

|  | Materials | Conversions Costs |
| :--- | :---: | :---: |
| Transferred to next department | 5,500 | 5,500 |
| Ending work in process: |  |  |
| $\left.\begin{array}{lcc}\text { Material } 100 \% & 1,000 & 600 \\ \text { Conversion cost } 60 \% & \underline{6050} & \\ \text { Equivalent production } & & \end{array}\right)$. |  |  |

3) Cost to Account for:

Total cost
Unit Cost

Work in process, beg. inventory
Material 1680

Labor 1400
F.O.H 1120

| Costadd during period: - |  |  |
| :--- | :---: | :---: |
| Material | 10000 | $1.79692(\mathrm{a})$ |
| Labor | 85000 | $1.62295(\mathrm{~b})$ |
| F.O.H | 6800 | $1.29836(\mathrm{c})$ |

Total cost
29500

## Computations

(a) Materials $=(1680+10000) / 6500=1.7962$
(b) Labor $=(1400+8500) / 6100=1.62295$
(c) F.O.H $=(1120+6800) / 6100=1.29836$

## 4)Cost Account for:

Cost of units transferred to next department :
( 5500 * 4.71823) 25950
Cost of work in process, end. inventory
Material 1000* $1.7962=\quad 1797$
Labor $60 \%$ * 1000*1.62295=
974
F.O.H $100 \%$ * 1000* 1.29836= $779 \quad 3550$

29500

## Exercises

Exercise(1): In $1 / 1 / 2008$, input unit to process 2 as 200 unit at $\$ 3$ per unit The elements of cost add to it for $1 / 1-31 / 122008$ as below :

> | direct material |  |
| :--- | :---: |
| direct labor | $\$ 6000$ |
| Factory overhead | $\$ 5400$ |

Units transferred to process $3 \quad 1500$ unit
500 unit Ending work in process
( $100 \%$ complete as to materials $60 \%$ complete as to labor \& $40 \%$ complete as to Factory overhead )
Prepare process 2 Account

## Exercise(2):

In $1 / 1 / 2020$, input unit to process 3 as 5000 unit at $\$ 12$ per unit
The elements of cost add to it for $1 / 1-31 / 12 / 2020$ as below :

$$
\begin{array}{ll}
\text { direct material } & \$ 14250 \\
\text { direct labor } & \$ 18680 \\
\text { Factory overhead } & \$ 13770
\end{array}
$$

## Units transferred to Stores 4200 unit

400 unit Ending work in process
( $100 \%$ complete as to materials $80 \%$ complete as to labor \& $60 \%$ complete as to Factory overhead )
Spoilage units 400 unit sold at\$ 4800
Normal spoilage rate $5 \%$ for input units
Selling price $\$ 30$ per unit
Prepare process 3 Account

## Exercise(3):

In 1/1/2016 Beginning work in process (2) as 400 units with total cost $\$ 6400$ ( $\$ 4400$ direct material, $\$ 1200$ direct labor, $\$ 800$ Factory overhead ) ( $80 \%$ complete as to materials $60 \%$ complete as to labor \& $50 \%$ complete as to Factory overhead )
New units started in process at $\$ 12$ per unit 500
Cost Added during the year :
\$10700
\$13890
\$9020
Units transferred to next process (3) 4400
Ending work in process 600 ( $100 \%$ complete as to materials $80 \%$ complete as to labor \& $60 \%$ complete as to Factory overhead )
Spoilage units 400 unit sold at\$ 12 per unit
Normal spoilage rate $5 \%$ for input units
Prepare process 2 Account
A- using average costing $\quad \mathrm{B}$ - under F.I.F.O costing

